LEFT CRANKCASE BEARING REPLACEMENT

Remove the left countershaft and gearshift spindle oil seals.



Remove the mainshaft needle bearing. Remove the bolt and setting plate.

Always wear insulated gloves outer race to 80°C (176°F).

when handling a Remove the outer race from the left crankcase.

Drive the countershaft bearing out of the left crankcase. COUNTERSHAFT BOLT SETTING PLATE

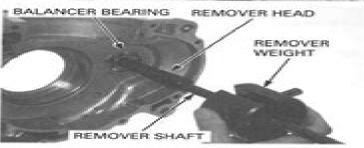
OUTER RACE MAINSHAFT NEEDLE BEARING

Remove the balancer bearing using the special tools.

TOOLS:

heated crankcase.

Remover shaft, 15 mm Remover head, 16 mm Remover weight 07936-KC10100 07936-MK50100 07741-0010201 or 07936-3710200 or 07936-371020A (U.S.A. only)



Drive new bearings (balancer and countershaft bearings) into the left crankcase.

TOOLS:

Balancer bearing:

Driver Attachment, 42 x 47 mm Pilot, 16 mm

Countershaft bearing: Driver

Attachment, 62 x 68 mm Pilot. 25 mm 07749-0010000 07746-0010300 07746-0041300

07749-0010000 07746-0010500 07746-0040600



3 Honda Xr 100 Maintenance Manual

RS Peters

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