#### General

This section has a description and the service procedures for the parts of the frame. These parts include the frame, counterweight assembly, overhead guard, hood and seat assembly, access panels, and label positions. The procedure for removing the traction motor is also described in this section.

## Description

#### MAIN FRAME

The main frame is a single weldment. See Figure 1. The main frame has mounts for the following:

- Counterweight
- Overhead guard.
- · Battery restraint and hood
- Tilt cylinders
- Steering axle
- Drive axle assembly
- Cowl assembly:
- · Floor pedals and floor plates
- · Side step and fender weldments
- Hydraulic tank.
- Pump and motor assemblies (steer, lift, and traction) motors)
- Control valves, and the levers

The hood is part of the operator and battery restraint system. The seat is part of the operator restraint systern. The floor plates can be removed for access to the traction motor. The panels on the sides of the battery compartment can also be easily removed. The hydraulic tank, lift pump motor assembly, and the steering pump motor assembly are in a compartment between the battery and the counterweight. The SCR (silicon controlled rectifier) or transistor electronic controllers and contactors are in the top of the counterweight. The top cover of the counterweight can be removed for access to the controllers and contactors for early model ERP20-30ALF (B216) lift trucks. See Figure 2. The rear cover of the counterweight can be removed for access to the controllers and contactors for later model ERP20-30ALF (B216) trucks and ERP20-30ALF (ERP040-050DH) (D216) trucks. See Figure 3.

There are two main frames for lift trucks made for use in North America and two main frames for lift trucks made for use in Europe. The frames are different because of the different battery compartment sizes. There are two battery compartment lengths. The battery compartment widths are also different for Europe and North

America. See Battery Specifications, at the back of this



#### MARNING

The battery must fit the battery compartment so that the battery restraint will operate correctly. A loose battery can cause serious injury and property damage if the lift truck overturns. Adjust the spacer plate to prevent the battery from moving more than 13 mm (0.5 in.) forward or backward.



#### A WARNING

Maximum clearance between the battery and battery compartment width is 13 mm (0.5 in.). Maximum clearance between the battery and the spacer plate is also 13 mm (0.5 in.). The Battery Specifications chart shows the minimum size compartment allowed.

The weight of the battery is a large part of the counterweight system on an electric lift truck. Make sure that the battery is within the weight limits indicated on the nameplate. Each model of lift truck has a cast-iron counterweight that provides the additional weight necessary for the indicated capacity.

#### OTHER FRAME WELDMENTS

These frame parts are the right-hand and left-hand side step and fender weldments, and the cowl weldment. See Figure 1. Each part is a weldment fastened to the main frame to make the frame assembly. The cowl weldment is a mount for the front of the overhead guard (see Figure 2 and Figure 3), the steering column assembly (see Figure 4, Figure 5, and Figure 6), the release linkage of the parking brake, and the instrument panel with light switches. The display panels for these models of lift trucks are mounted into the instrument panel. See Figure 4, Figure 5, and Figure 6.

# 199mazda B300pickup Truck Service Repair Manual 94

**Sabine Zange** 

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