



1.2 Assembly overview - sealing flange, belt pulley end

1 - Bolt

- ☐ Renew after removing
- ☐ Loosen and tighten with counterhold - 3415-
- ☐ Do not additionally oil the thread and shoulder
- ☐ 180 Nm +135°

2 - Crankshaft pulley

- ☐ Contact surface between toothed belt pulley and crankshaft must be free from oil
- ☐ Fitting possible in one position only.

3 - Crankshaft oil seal for belt pulley end

- ☐ Do not additionally oil or grease the oil seal sealing lip.
- ☐ Before installing, remove oil residue from crankshaft journal using a clean cloth.
- ☐ Renewing = [page 44](#)

4 - Sealing flange at belt pulley end

- ☐ Insert with silicone sealant = Electronic Parts Catalogue (ETKA)
- ☐ Must seat on dowel pins.
- ☐ Removing and installing = [page 46](#)

5 - Cylinder block

6 - Dowel pin

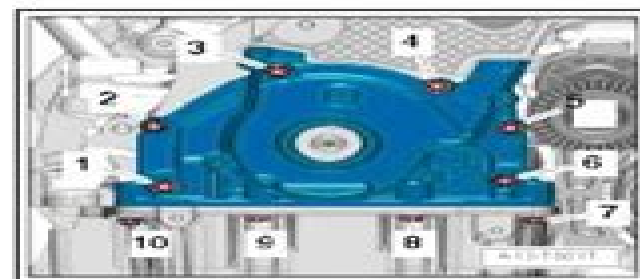
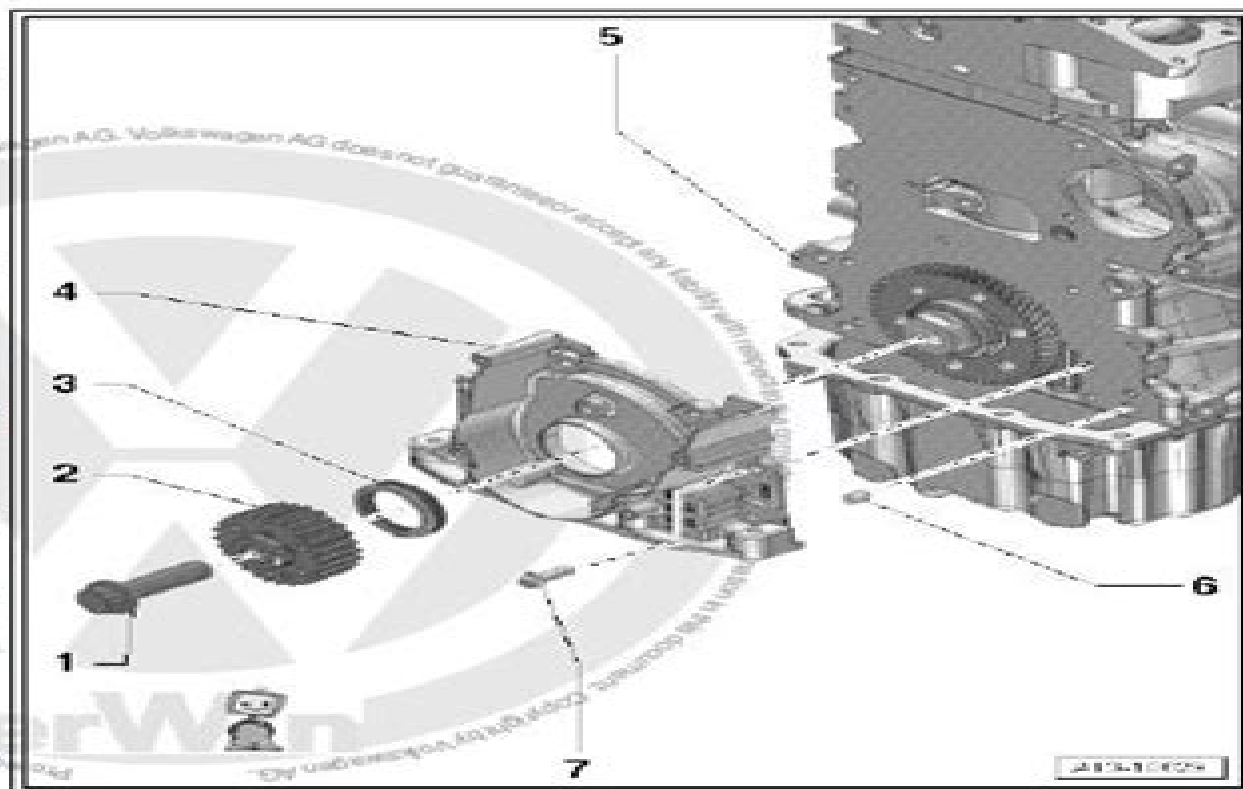
7 - Bolt

- ☐ Specified torque and tightening sequence = [page 34](#)

Sealing flange at belt pulley end - Prescribed torque and tightening sequence

- Tighten bolts for sealing flange at belt pulley end in the sequence -1 ... 10- in 3 stages as follows:

1. Screw bolts -1 ... 10- in as far as stop by hand.
2. Tighten bolts -1 ... 6- in diagonal sequence to 15 Nm.
3. Tighten bolts -7 ... 10- to 15 Nm.



200 Jetta Tdi Owners Manual

JR Anderson



200 Jetta Tdi Owners Manual:

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Kevin Clemens, Volkswagen's GTI Golf and Jetta are long time favorites among sport compact performance enthusiasts. With engines ranging from the 2.0 liter naturally aspirated four cylinder to the 1.8 liter turbo 4 to the VR6 the Mk III and Mk IV generations 1993-2004 offer tuners a wealth of opportunities. This book turns these opportunities into realities from deciding which vehicle to buy to keeping it running in tip top condition to enhancing the performance and appearance of your VW. Focusing on the engine, wheels and tires, suspension, body kits, interiors and more, each project includes straightforward instruction along with details about the necessary parts, cost, time and skill. If you want to get the biggest bang for your VW buck, this book is your road map.

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