

MAXIMIG 251

The Workhorse Diode based Tap controlled
MIG / MAG Welding Rectifier

SALIENT FEATURES ::

- Recommended for All position MIG / MAG welding applications
- Suitable for welding of wide range of metals like Carbon Steel, Stainless Steel and other steel alloys, with appropriate or recommended consumable
- High volume thin sheet metal fabrication welding as in Auto Industries and other engineering industries, maintenance and repair workshops
- Most ideal for Auto Ancillary units - for increased productivity and quality welding applications
- Most reliable and dependable workhorse welding machines with proven economy
- Rugged design, reliable performance and superior arc characteristics
- Diode based power source with traditional tapped transformer, provided with switch on front panel for step control of voltage, enabling welder to obtain the desired arc voltage with ease
- User friendly selection of 2 track / 4track operation for zero defect GMAW welding
- Good and consistent weld quality with low hydrogen content
- Dependable Thyristorized wire-feeder system ensures long, uninterrupted welding
- Quick release wire feed roller mechanism enables operator to change the wire spool quickly, minimising the unproductive time and thus increasing the productivity on the shop floor
- Standard Package comprises of Power Source, Wire feeder (2 Roll Drive) with 5 meter interconnection and Welding Torch only



SPECIFICATIONS :



Technical Specifications		Unit	Maximig 251
Characteristic Control			Tap Controlled Diode Based
Characteristics		Type	Constant Potential
Input			
Input Supply:			
Voltage		Volts, Ac	380 / 415 , +10%, -10%
Phase		No	3
Frequency		Hz	50/60
Maximum Input Current		Amps, AC	13
Input Kva @ 100% Duty Cycle		KVA	10
Input Kva @ 60% Duty Cycle		KVA	7
No. Of Welding Steps			16

Cont.

Ador Welding Equipment Service Manual

United States Information Agency

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the United States Information Agency text.

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Table of Contents Ador Welding Equipment Service Manual

1. Understanding the eBook Ador Welding Equipment Service Manual
 - The Rise of Digital Reading Ador Welding Equipment Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ador Welding Equipment Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ador Welding Equipment Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ador Welding Equipment Service Manual
 - Personalized Recommendations
 - Ador Welding Equipment Service Manual User Reviews and Ratings
 - Ador Welding Equipment Service Manual and Bestseller Lists
5. Accessing Ador Welding Equipment Service Manual Free and Paid eBooks
 - Ador Welding Equipment Service Manual Public Domain eBooks
 - Ador Welding Equipment Service Manual eBook Subscription Services
 - Ador Welding Equipment Service Manual Budget-Friendly Options

6. Navigating Ador Welding Equipment Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ador Welding Equipment Service Manual Compatibility with Devices
 - Ador Welding Equipment Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ador Welding Equipment Service Manual
 - Highlighting and Note-Taking Ador Welding Equipment Service Manual
 - Interactive Elements Ador Welding Equipment Service Manual
8. Staying Engaged with Ador Welding Equipment Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ador Welding Equipment Service Manual
9. Balancing eBooks and Physical Books Ador Welding Equipment Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ador Welding Equipment Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Ador Welding Equipment Service Manual
 - Setting Reading Goals Ador Welding Equipment Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Ador Welding Equipment Service Manual
 - Fact-Checking eBook Content of Ador Welding Equipment Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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