

1973 AMC Technical Service Manual

SIX CYLINDER ENGINE

232-258 Cubic Inch Displacement

I-A-1

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ENGINE ASSEMBLY

Description

The 232 and 258 CID six cylinder engines incorporate an overhead valve system in which the intake and exhaust valves are pivot on a bridged pivot assembly.

The cylinders are numbered from front to rear with a firing order of 1-5-3-4-2-6. The crankshaft rotates in a counter-clockwise direction, viewed from the rear of the engine.

Seven two-piece main bearings are used to support the crankshaft and the camshaft is supported by four one-piece line bored bearings.

Identification

The Engine Code is located on a machined surface of the block between number five and three cylinders.

The letter contained in the code identifies the engine by cubic inch displacement, carburetor type and compression ratio (Fig. 1).

The letters used are coded as follows:

Code	CID	Carb.	Comp. Ratio
A	232	TV	8.6:1
E	258	TV	8.6:1

To identify engines built for sale in Georgia and Tennessee, an additional identification, by a non-repeating number, is located on the right side of the engine below the engine code.

Example: Kenosha built
"E-1197273" or
"W-1197273"
Brampton (Canada) built
"C03164473"

In the machining of cylinder blocks and crankshafts, it is sometimes necessary to machine the cylinder bores to .010" oversize, and the crankshaft main bearing journals or crank pins to .010" undersize.

These engines are marked with a single or two letter code (Fig. 2).

The code is located on a boss directly above the oil filter.

The letters used are coded as follows:

Single letter	"S"	Cylinder bore — .010" Oversize
Single letter	"M"	Main bearings — .010" Undersize
Single letter	"C"	Connecting rod bearings — .010" Undersize
Double letters	"FM"	Main and connecting rod bearings — .010" Undersize
Single letter	"C"	Crankshaft block bores — .010" Oversize

Diagnosis Guide

Conditions and Probable Causes Cannot Crack Engine

Electrical System

Trace circuits for faulty electrical units.

Coolant Leak into Cylinder

Remove spark plugs. To check for coolant in cylinders, crank with plugs removed. Cylinder heads must be removed to check gaskets, block, and head for a source of coolant leak. If permanent anti-leakage entered engine, complete disassembly

Amc Technical Service Manual

Scott Campbell



Amc Technical Service Manual:

AMC Technical Service Manual American Motors Sales Corporation. Service Department,1979 **AMC Technical Service Manual, 1981-** ,1980 **1974 AMC Technical Service Manual** American Motors Corporation,1977 **1974 AMC Technical Service Manual Supplement** American Motors Corporation,1974 \1982\nineteen Hundred and Eighty-two\ *AMC Technical Service Manual* ,1982 *AMC Technical Service Manual* , 1979 American Motors Corporation,1978 **AMC Technical Service Manual, 1978** American Motors Corporation,1977 1980 AMC Technical Service Manual American Motors Sales Corporation. Service Department,1980 **Supplement No. 1 1982 AMC Technical Service Manual** American Motors Sales Corporation. Service Department,1982 **1981 AMC Technical Service Manual** American Motors Corporation. Service Department,1980 **1979 AMC Technical Service Manual** American Motors Corporation. Service Department,1978 **AMC Supplement No. 1, 1982 AMC Technical Service Manual** ,1982 **AMC Technical Service Manual, 1978** American Motors Corporation,1977 **AMC Javelin, AMX, and Muscle Car Restoration 1968-1974** Scott Campbell,2015-06-15 There was a time when AMC performance was more of an afterthought to the muscle car era Sure the Javelins and AMX cars were cool as were the really limited cars such as the Scrambler and the Rebel Machine but with production numbers a distant fourth place in the American manufacturer muscle car scene well you could be forgiven for not remembering much about them through the years Fast forward to today and AMC muscle cars are among the fastest appreciating performance vehicles in the market Low production numbers combined with capable performance and cool and unique styling have increased coverage in magazines and at auctions making these cars more valuable than ever before Concours restored AMC muscle cars routinely bring 30 000 to 65 000 in the collector car world making a comprehensive restoration guide a must have for any American Motors enthusiast AMC Javelin AMX and Muscle Car Restoration 1968 1974 provides in depth coverage of the decoding and documentation process of an AMC muscle car primarily the popular Javelin and AMX models Author and expert AMC restorer Scott Campbell gives you a detailed account of important aspects of restoration including rust repair panel and sheet metal replacement interior and trim restoration undercarriage chassis suspension and driveline rehabilitation as well as every other major component group Also included are multiple How To sequences that no matter what your skill level will assist you in restoring your AMC muscle car This restoration guide chronicles the entire process of AMC ownership from selecting a vehicle to disassembly to final re assembly You will find coverage of all steps throughout from turning your first bolt to tumbling the key in the ignition following completion of your restoration Whether you own an AMC muscle car especially a Javelin or an AMX this restoration guide will be your go to source for restoring glory to your unique AMC muscle car *1982 AMC Technical Service Manual* American Motors Sales Corporation. Service Department,1982 **AMC Technical Service Manual, 1978** American Motors Corporation,1977 **1976 AMC Technical Service Manual** ,1975 **AMC Technical Service Manual, 1980**

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