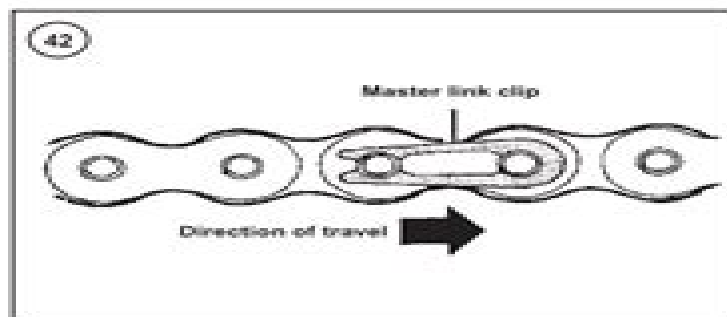
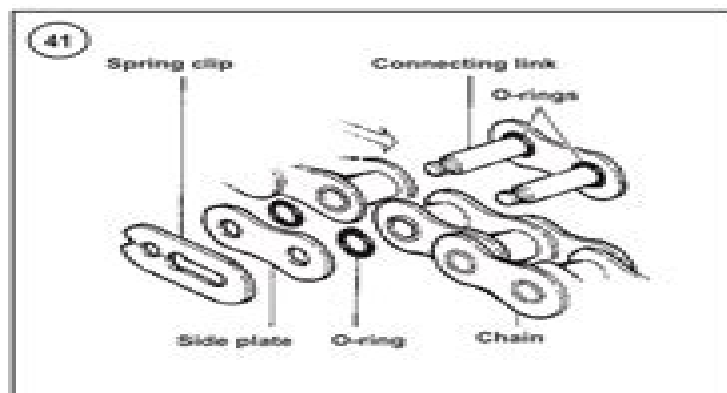
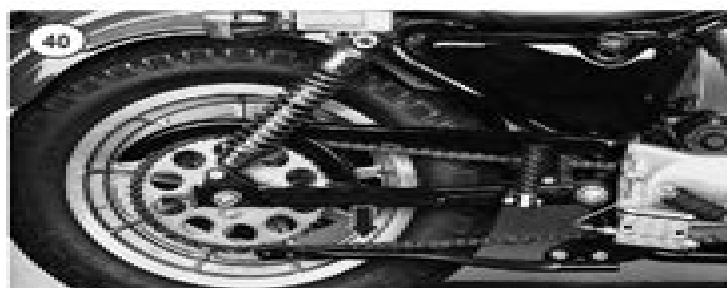
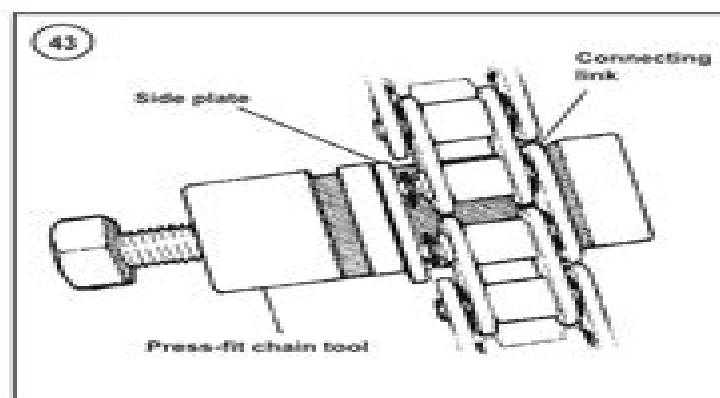




7. If reusing the original chain, service it as required, then connect it to the old chain and pull it around the front sprocket. Disconnect the chains.

8. Install by reversing the preceding removal steps while noting the following:

- a. On an O-ring chain, install the four O-rings onto the master link as shown in Figure 41, typical.



- b. If assembling the chain using a press fit master link, refer to *Press Fit Master Link* in this section to press the side plate onto the connecting link.
- c. Install the spring clip onto the master link so the closed end of the clip faces the direction of chain travel (Figure 42).
- d. Lubricate and adjust the drive chain as described in Chapter Three.

Press Fit Master Link

CAUTION

Attempting to install a press-fit master link without the proper tools can damage the master link and parts of the chain.

NOTE

Most commercial press-fit chain tools are designed to press the side plate onto the connecting link to its correct depth. If the side plate is pressed on too far, it will bind the chain where it is joined at the master link. If the side plate is not pressed on far enough, the spring clip cannot be installed correctly and will probably come off. Properly installed, the side plate is flush with both pin seating grooves in the connecting link.

Many drive chains are equipped with a master link side plate that is pressed into place. To install this type of master link, a press-fit chain tool is required; Figure 43 illustrates one type of chain press tool. To disconnect the chain, first remove the outer clip from the master link, then use a chain breaker to separate the side plate from the connecting link.

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S Marginson



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deserve much credit for the success of Harley Davidson They gave the Gang of 13 a platform from which to launch These new guys were brighter than bright They put a management team together that knew no bounds in success I am sure that Marketing 101 in every business school teaches and will continue to teach their brilliant story Harley Davidson became the epitome of American manufacturing and marketing the darling of capitalism at its finest Think about it How could a rusty old manufacturer whose time had drifted by reach such pinnacles of success Well H D had a little help along the way with two main sociological factors 1 The post World War II baby boom the aging bulge in American demographics looking for adventure and whatever safely came their way 2 A generation that worked hard raised families and then looked back at what they had missed in their youth Harley Davidson embodied the freedom and adventure they lacked Harley Davidson was granted two decades in which to plan a lasting and viable future It sought to be the motorcycle of mainstream America The world would follow This venerable company almost pulled it off The Motor Company updated technology both in their manufacturing venue and in the product itself H D balanced on a near impossible fulcrum maintaining tradition on one side and complying with environmental dictates on the other The Evolution s successor the air cooled Twin Cam introduced in 1999 with great success H D continued to grow and prosper I have always viewed the Twin Cam as a transitional model embracing the past but leading into a future of overhead cams and water jackets The new H D V Rod s technological marvels are a wonderful attempt but as much as the Factory hoped mainstream Harley riders did not take the bait en masse After all they had their psychological needs These attempts did not prevent dark clouds from appearing on the horizon 1 Inexorably the post World War II baby boom s bulge has grown older losing interest in reclaiming youth with interests shifting elsewhere Who is to take over this downsizing market Who will be left to support the Motor Company in the style it has become accustomed 2 In my humble opinion the masters of marketing did not fill the coming void of consumers I think H D is good at pretty much everything except lowering prices for the incoming generations Nor have they developed affordable and desirable product lines for the youth Certainly the Factory began to enjoy economies of scale in manufacturing I for one do not think they have used their profits wisely for continued prosperity Will I continue to ride a Harley at age 62 Sure I will but I was riding them before they became cool I am not a dentist looking for a safe walk on the wild side or a movie star acquiring the in bauble of the day The Evolution motorcycle saved the Hog s bacon but a new savior is now required

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Table of Contents 15 Sportster Factory Service Manual

1. Understanding the eBook 15 Sportster Factory Service Manual
 - The Rise of Digital Reading 15 Sportster Factory Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 15 Sportster Factory Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 15 Sportster Factory Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 15 Sportster Factory Service Manual
 - Personalized Recommendations
 - 15 Sportster Factory Service Manual User Reviews and Ratings
 - 15 Sportster Factory Service Manual and Bestseller Lists
5. Accessing 15 Sportster Factory Service Manual Free and Paid eBooks
 - 15 Sportster Factory Service Manual Public Domain eBooks
 - 15 Sportster Factory Service Manual eBook Subscription Services

- 15 Sportster Factory Service Manual Budget-Friendly Options
- 6. Navigating 15 Sportster Factory Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 15 Sportster Factory Service Manual Compatibility with Devices
 - 15 Sportster Factory Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 15 Sportster Factory Service Manual
 - Highlighting and Note-Taking 15 Sportster Factory Service Manual
 - Interactive Elements 15 Sportster Factory Service Manual
- 8. Staying Engaged with 15 Sportster Factory Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 15 Sportster Factory Service Manual
- 9. Balancing eBooks and Physical Books 15 Sportster Factory Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 15 Sportster Factory Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 15 Sportster Factory Service Manual
 - Setting Reading Goals 15 Sportster Factory Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 15 Sportster Factory Service Manual
 - Fact-Checking eBook Content of 15 Sportster Factory Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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