

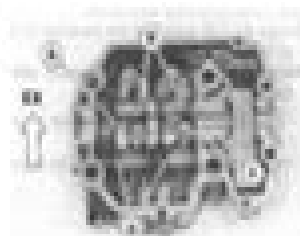
Rocker Shafts, Rocker Arms, Rocker Case

Rocker Case Installation

CAUTION

The cylinder head and rocker case are machined to fit together. Make sure they mate as used on a set.

- Install the rocker arms (A) and retaining springs (B) on each rocker shaft as shown.
- The correct rocker arm (C) on the shaft depends on a different from the others.



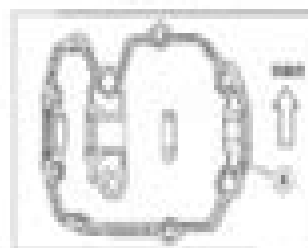
- Before applying the rocker shaft, be sure the O-ring is in place.
- Tighten the rocker shafts to the specified torque.

Torque - Rocker Shafts: 25 Nm (18 lbf-ft) (18 Nm)

- Apply silicone sealant (A) to the rocker case mating surface and the outer circumference of the plugs as shown.

Sealant - Rocker Case: 90-minute Silicone Sealant: 9000-100

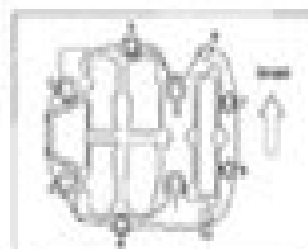
- Do not apply silicone sealant around the camshaft bearing.



- Tighten bolts on the both sides of the rocker case (D) on rear and outside.

- Tighten the rocker case bolts and nuts temporarily following the tightening sequence shown, and then tighten them to the specified torque.

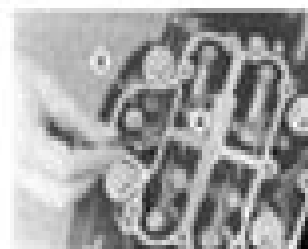
Torque - Rocker Case Bolt: 17.0 Nm (12.5 lbf-ft) (17.0 Nm)
Rocker Case Bolt: 14.0 Nm (10.3 lbf-ft) (14.0 Nm)
Rocker Case Nut: 16.0 Nm (11.8 lbf-ft) (16.0 Nm)



- Replace the oil filter (A) with new ones.

- After installing the rocker case to the cylinder head, and engine oil.
- Option

Torque - Oil Filter: 10.0 Nm (7.3 lbf-ft) (10.0 Nm)



Camshafts

Installation (Including Camshaft Timing Procedure)

Note: In p. 4-13 of the Shop Manual, verify that the camshaft model has different from others.

Base Camshaft (Distribution Model)

- Align the TDC mark with the crankcase (B) to position the belt pulley at TDC.

- Engage the camshaft chain sprocket with the camshaft chain as shown.

Timing Mark (A) Crankshaft (B) (Top Surface) (C)
Oil Mark (D)

- Put the tension side (front side) of the chain tight to install the chain.



Base Camshaft (Maintenance Model)

- Align the TDC mark with the crankcase (B) to position the belt pulley at TDC.

- Engage the camshaft chain sprocket with the camshaft chain as shown.

Timing Mark (A) Crankshaft (B) (Top Surface) (C)
Oil Mark (D)

- Put the tension side (front side) of the chain tight to install the chain.



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