

Visco-Lok Carrier Ring Gear

To assemble, reverse the removal procedure. Pay attention to the following:

Check condition of seal no. 10. Replace if damaged.

Install new bearings no. 11.

Tighten differential housing screws no. 1.

PART	TORQUE
Differential housing screws	30.9Nm ± 3.5Nm (22.9kft ± 2.6kft)

Pinion Gear

To install, reverse the removal procedure. Pay attention to the following details:

Replace the O-ring no. 15.

Install the shim(s) no. 8 then the tail bearing no. 9.



Install a new needle bearing no. 8.

Apply Loctite 277 (MS 250 500 070) to pinion nut no. 5.

NOTE: If a new pinion nut is used, a pre-lubricating product is already applied, do not use Loctite 277.

Install and tighten the pinion nut.

PART	TORQUE
Pinion nut (LN T40EAD25)	180.0Nm ± 10.0Nm (132.9kft ± 11.8kft)

Lubricate oil seal no. 4.

Finalize assembly:

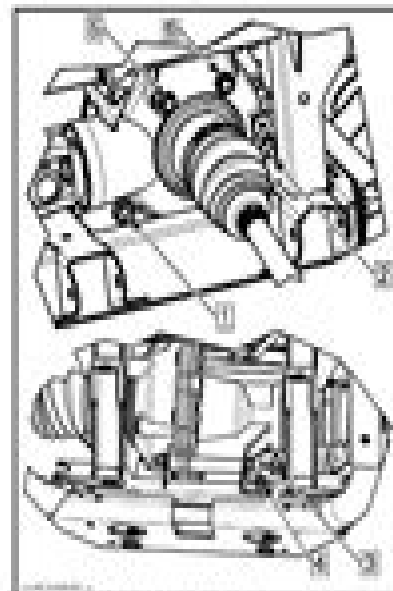
- Apply thread locker products where applicable.
- Torque fasteners as per tables.

Front Differential Installation

The installation is the reverse of the removal procedure. However, pay attention to the following:

When inserting the small portion of propeller shaft into propeller shaft bush, make sure both parts of propeller shaft are well indexed.

Tighten front differential nuts as per following sequence.



FOR SUBSTITUTION OF THE FRONT DIFFERENTIAL ASSEMBLY VISE

PARTS	TORQUE
Differential retaining nuts	30.9Nm ± 3.5Nm (22.9kft ± 2.6kft)
Differential upper bolts	24.5Nm ± 3.5Nm (18.0kft ± 2.6kft)
Differential support nut	24.5Nm ± 3.5Nm (18.0kft ± 2.6kft)
Differential support bolt	24.5Nm ± 3.5Nm (18.0kft ± 2.6kft)

Refill the front differential with recommended oil. Refer to PERIODIC MAINTENANCE PROCEDURES subsection.

FRONT PROPELLER SHAFT

Front Propeller Shaft Removal

Remove the RH lateral console panel.

Remove propeller shaft screws on differential.

Remove lower and upper differential bolts.

Move the differential forwards.

Dislodge the propeller shaft from the engine and differential.

Remove front propeller shaft.

Front Propeller Shaft Inspection

Inspect if propeller shaft is not bent or twisted.

Check propeller shaft splines for wear or damage.

Check if propeller shaft bellows is pinched or broken.

Front Propeller Shaft Installation

Installation is the reverse of removal procedure. However, pay attention to the following:

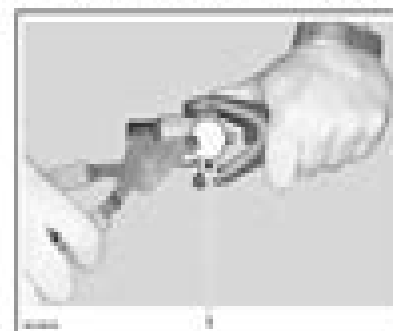
Apply IPS SYNTHETIC GREASE (PS 250 500 070) to splines on engine side.

PARTS	TORQUE
Propeller shaft screws differential side	15.5Nm ± 1.5Nm (11.3kft ± 1.1kft)

PROPELLER SHAFT U-JOINTS

Propeller Shaft U-Joint Removal

Remove internal snap ring from bearing caps.



1. Snap ring

Support inner yoke in vice and drive other yoke down with a soft hammer.



Support U-joint in vice and drive inner yoke down to remove remaining bearing caps.

Remove U-joint cross.

Propeller Shaft U-Joint Installation

Install new U-joint in inner yoke.

NOTE: Position propeller shaft U-joint as shown for proper grease fitting location.



Install bearing caps. Use a vice to insert bearing caps.



2015 Yamaha Xp 800r Service Manual

Michael Rajnik



2015 Yamaha Xp 800r Service Manual:

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Yamaha TZR125 and DT125R Service and Repair Manual Mark Coombs, Phil Mather, 2003-03-01 **Yamaha RD50 & 80 Owners Workshop Manual** Jeremy Churchill, 1986 *Yamaha RD 400 Twin, Owners Workshop Manual* Mansur Darlington, 1977 Models covered All 398cc RD400 models first introduced into UK February 1976 USA September 1975
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