

Table 1: ASHRAE Standard 90.1 Table 6.8.3A: Minimum Pipe Insulation Thickness for Heating and Hot Water Systems^{a, b, c, d} (Steam, Steam Condensate, Hot Water Heating, and Domestic Systems)

Fluid Operating Temperature Range, °F	Insulation Conductivity		Nominal Pipe or Tube Size, inches				
	Insulation Conductivity Range, Btu-in./hr-ft ² , °F	Mean Temperature Rating, °F	< 1	1 to < 1 1/2	1 1/2 to < 4	4 to < 8	> 8
			Insulation Thickness (inches)				
> 350°	0.32 - 0.34	250°	4.5	5.0	5.0	5.0	5.0
251° to 350°	0.29 - 0.32	200°	3.0	4.0	4.5	4.5	4.5
201° to 250°	0.27 - 0.30	150°	2.5	2.5	2.5	3.0	3.0
141° to 200°	0.25 - 0.29	125°	1.5	1.5	2.0	2.0	2.0
105° to 140°	0.22 - 0.25	100°	1.0	1.0	1.5	1.5	1.5

Footnotes:

- For insulation outside the stated conductivity range, the minimum thickness (T) shall be determined as follows: $T = r(1 + r/k)^{0.5} - 1$ where T = minimum insulation thickness (in.), r = actual outside radius of pipe (in.), t = insulation thickness listed in this table for applicable fluid temperature and pipe size, K = conductivity of alternate material at mean rating temperature indicated for the applicable fluid temperature ($(T_{max} + T_{min})/2$) and k = the upper value of the conductivity range listed in this table for the applicable fluid temperature.
- These thicknesses are based on energy efficiency considerations only. Additional insulation is sometimes required relative to safety insulations temperatures.
- For piping smaller than 1 1/2 in. and located within interior partitions in partitions within conditioned spaces, reduction of these thicknesses by 1 in. shall be permitted (before thickness adjustment required in footnote a) but not to thicknesses below 1 in.
- For direct-buried heating and hot water system piping, reduction of these thicknesses by 1.5 in. shall be permitted (before thickness adjustment required in footnote a) but not to thicknesses below 1 in.

Ashrae Pipe Insulation Sizing Chart

**United States. National Aeronautics
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