



Pressure Vessel Material Selection Guide

Service	Design T ₁	Temp. °C	Material	Plate	Pipe	Forging	Fittings	Pressure Rating	Structural Bolts, Nuts, Washers
Cryogenic Service	-425	-254	Stainless Steel (High Alloy)	SA 340 types 304, 304L, 347, 316, 316L	SA 312 types 304, 304L, 347, 316, 316L	SA 382 Gr. A F 304, F 304L, F 347, 316, 316L	SA 409 types 304, 304L, 347, 316, 316L	Bolts: SA 320 Gr. B8 strain hardened Nuts: SA 394 Gr. B (15 SA 310)	
	-320	-196	Stainless Steel 9 Nickel (High Alloy)	SA 340 types 304, 304L, 316, 316L, SA 353	SA 312 types 304, 304L, 316, 316L, SA 312 Gr. B	SA 382 Gr. A F 304, F 304L, F 316, SA 312	SA 409 WPL8		
	-150	-101	3.5 Nickel (Low Alloy)	SA 203 Gr. 3 or 8	SA 303 Gr. 3	SA 350 Gr. L/F3	SA 420 WPL3		Same as pressure parts
	-76	-60	3.5 Nickel (Low Alloy)	SA 203 Gr. A or B	SA 303 Gr. 3	SA 350 Gr. L/F3		Bolts: SA 320 Gr. 1.7 Nuts: SA 394 Gr. 8	
Low Temperatures	-51	-40	3.5 Nickel (Low Alloy)						
	-50	-40		SA 318 all grades impact tested [2]	SA 318 Gr. 1		SA 420 WPL6		
	-21	-29		SA 318 all grades over 1 in. thick impact tested		SA 350 Gr. L/F3 or L/F3			
	-20	-29		SA 318 all grades over 2 in. thick impact tested	SA 32 seamless or SA 306				SA 307 Gr. B SA 36 or SA 325
Intermediate Temperatures	4	-16	Carbon steel (Low Alloy)	SA 318 all grades over 2 in. thick impact tested					
	5	-15		SA 203 Gr. C, max. thick: 5/4 in. SA 312 Gr. 15, 40, 60, max. thick: 1.5 in. SA 318 all grades all thicknesses			SA 214 WPL9		
	32	0		SA 203 Gr. C, max. thick: 5/4 in. SA 312 Gr. 15, 40, 60, max. thick: 1.5 in. SA 318 all grades all thicknesses SA 304 Gr. B all thicknesses	SA 32 seamless SA 304 SA 312 PL	SA 382 Gr. 1 or B SA 300 Gr. 1 or B		Bolts: SA 313 Gr. B7 Nuts: SA 394 Gr. 24	
	75	423							
Elevated Temperatures	75	423	C - 0.5 Mn (Low Alloy)	SA 304 Gr. B or C	SA 312 PL	SA 382 Gr. PL	SA 214 WPL		
	875	468							
	875	469	1 Cr - 0.5 Mn 1.25 Cr - 0.5 Mn (Low Alloy)	SA 387 Gr. 12-CL 1 SA 387 Gr. 12-CL 2	SA 312 PL2 SA 312 PL1	SA 382 Gr. PL2 SA 382 Gr. PL1	SA 214 WPL2 SA 214 WPL1		
	1000	538							
	1005	538	2.25 Cr - 1 Mn (Low Alloy)	SA 387 Gr. 22-CL 1 SA 387 Gr. 22	SA 312 PL2	SA 382 Gr. PL2	SA 214 WPL2	Bolts: SA 313 Gr. B8 Nuts: SA 394 Gr. 3	Same as pressure parts
	1100	593							
	1101	584	Stainless Steel (High Alloy)	SA 200 types 304, 316, 321, 347 preferred	SA 312 types 304L, 316L, 321L, 347L	SA 382 Gr. A 304L, 316L, 321L, 347L	SA 409 types 347L	Bolts: SA 313 Gr. B8 Nuts: SA 394 Gr. B	
	1300	814	Nickel (Nickel Based Alloy)	SB 424	SB 423	SB 425	SB 366		
More	1301	814	Stainless Steel (High Alloy)	Type 316 Stainless					
	More	More	Inconel (Nickel Based Alloy)	SB 443	SB 444	SB 446	SB 366		

References:

1. Budman, Henry W. Pressure Vessel Design Handbook, Second Edition, Kriger Publishing Company, 1996.
2. Moss, Dennis R. Pressure Vessel Design Manual, Third Edition, Elsevier, 2004.

Asme Selection Guide

American Chain Association

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the American Chain Association text.

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Valve Selection Handbook Peter Smith, R. W. Zappe, 2004-01-24 Valves are the components in a fluid flow or pressure system that regulate either the flow or the pressure of the fluid. They are used extensively in the process industries especially petrochemical. Though there are only four basic types of valves, there is an enormous number of different kinds of valves within each category, each one used for a specific purpose. No other book on the market analyzes the use, construction, and selection of valves in such a comprehensive manner. Covers new environmentally conscious equipment and practices the most important hot button issue in the petrochemical industry today. Details new generations of valves for offshore projects, the oil industry's fastest growing segment. Includes numerous new products that have never before been written about in the mainstream literature.

Standard Handbook of Chains American Chain Association, 2005-09-20 Since its founding, the American Chain Association (ACA) has set the standard of excellence in developing the chain industry and enhancing the benefit to customers. The first edition of *Chains for Power Transmission and Material Handling* served as the keystone reference to the field for more than twenty years. Fully updated with the latest developments.

Handbook of Engineering Practice of Materials and Corrosion Jung-Chul (Thomas) Eun, 2020-09-04 This handbook is an in-depth guide to the practical aspects of materials and corrosion engineering in the energy and chemical industries. The book covers materials, corrosion, welding, heat treatment, coating, test and inspection, and mechanical design and integrity. A central focus is placed on industrial requirements, including codes, standards, regulations, and specifications that practicing material and corrosion engineers and technicians face in all roles and in all areas of responsibility. The comprehensive resource provides expert guidance on general corrosion mechanisms and recommends materials for the control and prevention of corrosion damage and offers readers industry-tested best practices, rationales, and case studies.

Materials Selection for Hydrocarbon and Chemical Plants Hansen, 1996-08-08 Describes the systematic procedure for using process and mechanical design information to select construction materials suitable for a range of chemical and hydrocarbon processing plants. The volume features tables for locating the American Society for Testing and Materials (ASTM) product form specifications for construction materials that have code allowable design stresses. It analyzes threshold values for degradation phenomena involving thermal damage.

Handbook of Materials Selection Myer Kutz, 2002-07-22 An innovative resource for materials properties, their evaluation, and industrial applications. The *Handbook of Materials Selection* provides information and insight that can be employed in any discipline or industry to exploit the full range of materials in use today: metals, plastics, ceramics, and composites. This comprehensive organization of the materials selection process includes analytical approaches to materials selection and extensive information about materials available in the marketplace, sources of properties data, procurement and data management, properties testing procedures, and equipment analysis of failure modes, manufacturing processes, and assembly techniques and applications. Throughout the handbook, an international roster of

contributors with a broad range of experience conveys practical knowledge about materials and illustrates in detail how they are used in a wide variety of industries With more than 100 photographs of equipment and applications as well as hundreds of graphs charts and tables the Handbook of Materials Selection is a valuable reference for practicing engineers and designers procurement and data managers as well as teachers and students [Onshape 2025: A Power Guide for Beginners and Intermediate Users](#) CADArtifex,Sandeep Dogra,2025-03-11 Onshape 2025 A Power Guide for Beginners and Intermediate Users is a comprehensive textbook for instructor led training and self paced learning It is an essential resource for students professionals hobbyists engineers and designers seeking to master Onshape for 3D mechanical design Tailored for new users and ideal for classroom instruction this guide spans 10 chapters and 602 pages thoroughly covering core Onshape environments including Sketching Part Studio Assembly and Drawing With step by step instructions it walks users through creating parametric 3D solid components assemblies and 2D drawings making it a complete resource for mastering Onshape More than just a tool and command manual this textbook emphasizes key design principles alongside software proficiency Each chapter features in depth tutorials with step by step guidance for efficiently creating mechanical designs and drawings Additionally every chapter concludes with hands on test drives allowing users to explore and experience Onshape s robust and intuitive technical capabilities Who Should Read This Book This book is designed for a wide range of users from beginners to advanced professionals as well as Onshape instructors With well structured easy to navigate chapters it offers a clear understanding of various design methodologies Onshape s tools and fundamental design principles

Equipment and Components in the Oil and Gas Industry Volume 2 Karan Sotoodeh,2024-05-03 Equipment and Components in the Oil and Gas Industry Volume 2 Components provides an overview of the components used in the oil and gas industry including instrumentation pipe components and safety components Using practical industry examples and an accessible approach the book is a key reference point for those seeking to learn more about the industry Covering both larger and smaller components used throughout the oil and gas industry the book details the theory behind pressure gauges temperature gauges flow gauges and level gauges It then goes on to discuss piping components such as pipes flanges and gaskets and introduces piping special components Valves are particularly crucial to the oil and gas industry including on off valves control valves safety valves and special valves The book also details actuators sprinklers fire and gas detectors hoses and hose reels along with electrical components such as switches cables wires and cable glands Finally the book ends with a discussion of heating ventilation and air conditioning HVAC components This book will be of interest to mechanical and chemical engineers working in the oil and gas industry **Albright's Chemical Engineering Handbook** Lyle Albright,2008-11-20 From fundamentals to plant operations Albright s Chemical Engineering Handbook offers a thorough yet succinct guide to day to day methods and calculations used in chemical engineering applications Leaders from an exceptional diversity of specialties provide a clear review of basic information case examples and references to additional information

They discuss essential principles calculations and key issues such as reaction engineering process control and design waste disposal and electrochemical and biochemical engineering The final chapters cover aspects of patents intellectual property communications and ethics that are most relevant to engineers

Surface Production Operations: Volume III: Facility Piping and Pipeline Systems Maurice Stewart, 2015-10-15 Surface Production Operations Facility Piping and Pipeline Systems Volume III is a hands on manual for applying mechanical and physical principles to all phases of facility piping and pipeline system design construction and operation For over twenty years this now classic series has taken the guesswork out of the design selection specification installation operation testing and trouble shooting of surface production equipment The third volume presents readers with a hands on manual for applying mechanical and physical principles to all phases of facility piping and pipeline system design construction and operation Packed with charts tables and diagrams this authoritative book provides practicing engineer and senior field personnel with a quick but rigorous exposition of piping and pipeline theory fundamentals and application Included is expert advice for determining phase states and their impact on the operating conditions of facility piping and pipeline systems determining pressure drop and wall thickness and optimizing line size for gas liquid and two phase lines Also included are a guide to applying international design codes and standards and guidance on how to select the appropriate ANSI API pressure temperature ratings for pipe flanges valves and fittings Covers new and existing piping systems including concepts for expansion supports manifolds pigging and insulation requirements Presents design principles for a pipeline pigging system Teaches how to detect monitor and control pipeline corrosion Reviews onshore and offshore safety and environmental practices Discusses how to evaluate mechanical integrity

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