

BRUISING THE THROAT BETWEEN
THE ENGINE & THE CLUTCH HOUSING

3A-25-26

Removal Procedure

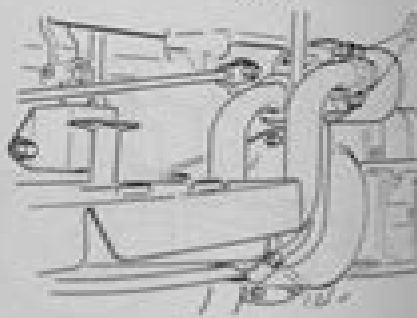
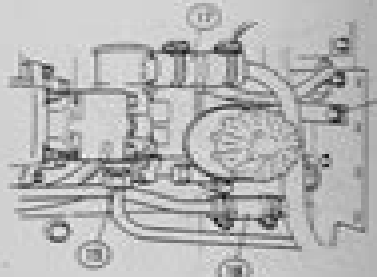
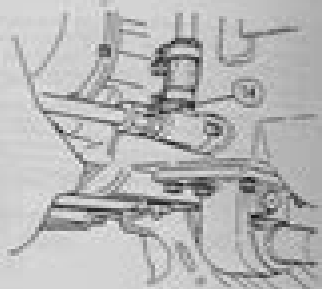
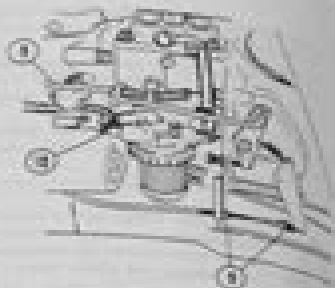
Special Tools: Sucker Supports the
Base of Clutch Housing

Disassembly

1. Apply the engine pulling wires and chain wedges to hold the rear wheels.
2. Disconnect the battery negative (-) cable first, and apply an cable from each battery terminal.
3. Remove the fuel assembly, Fig. 24.
4. Disconnect the wiring from temperature gauge transmitter, oil warning light switch, alternator and glow plug, head lights and horn.
5. Disconnect the wiring from the starter motor.
6. Thread the wires through the retaining cloth, leave them on side of clutch housing.
7. Disconnect the battery and cable from the cable end on engine.
8. Disconnect starter cable from the end of flywheel teeth. Loosen the nut and disconnect the engine stop wire from the end of engine.
9. Turn clutch wire lever to OFF, and disconnect the fuel hose from the injection pump.
10. Remove the nut and remove the fuel hose from engine.
11. Disconnect fuel return hose from the injectors on engine.
12. Disconnect the operation of all the drive shafts.

Important: Completely lower three point hitch prior moving the transmission oil.

13. Remove the hose on right side of oil cooler and from return fitting on right side of rear housing. Remove hose from tractor.
14. Disconnect the pressure line from gear pump and from the hydraulic oil cover to oil in line. When necessary, remove the hose (right hand) to disconnect the pressure line from the oil cover assembly.
15. Disconnect hose on left side of oil cooler from the bottom hose.
16. Disconnect the bottom line from the bottom fitting on gear pump and from the filter assembly. Remove the nut securing the bottom hose to the engine rear plate.



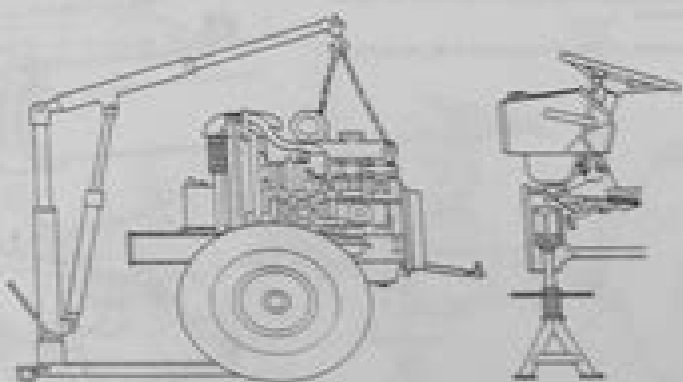
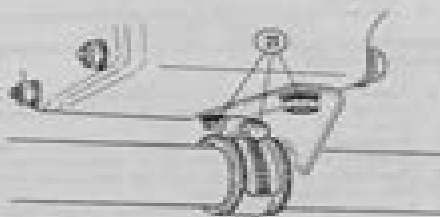
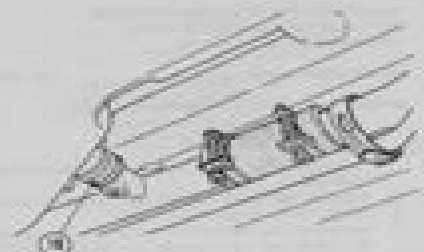
17. Loosen the clamp and disconnect the bottom hose from the bottom plate of fuel tank.
18. Disconnect the drag link from the steering arm under the clutch housing.
19. Remove both side brackets connecting the tank and with the engine rear plate.
20. Remove the two bolts retaining the rear shaft cover. Loosen the clamps on propeller shaft cover, and push the cover over and the rear propeller shaft cover forward (A-WD).
21. Loosen the hardware wedges between the right and the left side on both sides to prevent the front and front pulling.
22. Insert two support brackets on both sides of clutch housing. Set support and stand under both support brackets and support the tractor.
23. Support the engine using a (B) crane and chain. Remove the air cleaner and muffler before supporting the engine.
24. Remove the seven bolts and the nuts from securing the engine to the clutch housing.

NOTE: The starter motor is removed from engine at same time.

25. Carefully roll the two front wheels, front axle, engine and (B) crane forward away from the clutch housing.

Reassembly

27. Align the engine with the clutch housing. Two guide studs installed on rear side of engine will assist in alignment.
28. Push the engine and front axle towards the clutch housing. Turn the transmission pump to align the clutch disc splines with the input shaft splines. Align the propeller shaft splines with output splines (A-WD). Continue pushing and rotating until the engine and clutch housing flanges meet.
29. Reverse procedures 1 to 25, except:
(a) Replace transmission oil.
(b) Tighten clamps on propeller shaft cover and secure with the two bolts (A-WD).



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Mike Jess



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