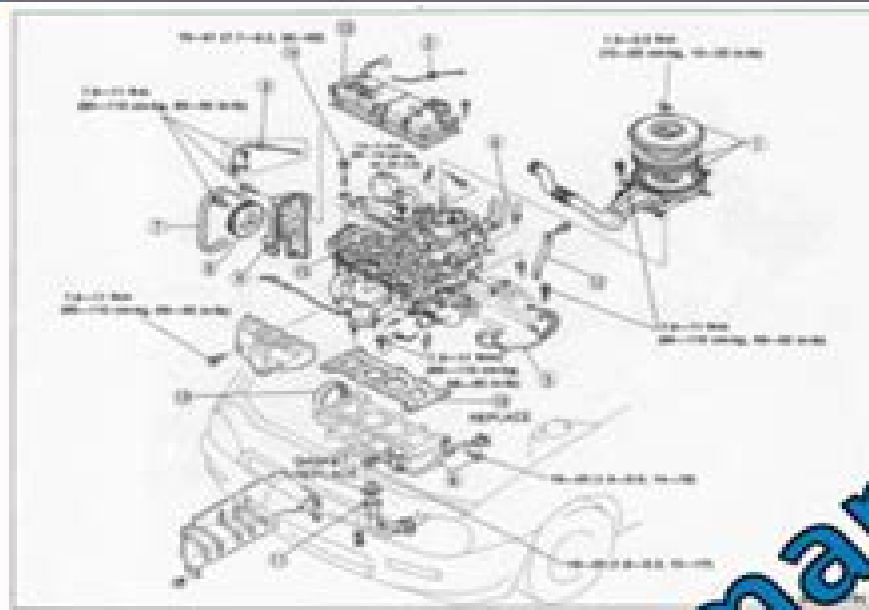
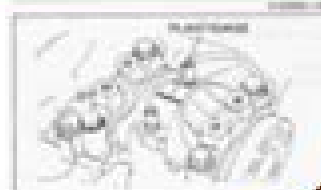


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1. Air cleaner assembly	10. Timing belt
2. Accelerator cable	11. Front softener
3. Throttle cable	12. Intake manifold
4. Hoses	13. Caliper
5. Hoses	14. Caliper
6. Water system pipe nuts and bolts	15. Timing belt cover, upper
7. Alternator drive belt	16. Timing belt cover, lower
8. Water pump pulley	17. Timing belt cover, lower
9. Timing belt cover, upper	18. Timing belt cover, lower

CYLINDER BLOCK (EXTERNAL PARTS) Torque Specifications



- Before installing the oil pan, check the clearance as follows:
 - Oil clearance inspection:
 - (a) Remove all foreign matter from the oil pan.
 - (b) Measure the clearance between the oil pan and the crankshaft.
 - (c) The clearance must be 0.15-0.20 mm (0.006-0.008 in).
 - Caution:
 - Do not rotate the crankshaft.
 - (a) Position the oil pan and the gaskets in the oil pan.
 - (b) Install the lower main bearings and the main bearing caps according to the cap number and "I" mark.
 - (c) Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**
54-59 Nm (5.0-6.2 m.kg, 40-43 ft.lbs)
- (f) Remove the main bearing caps, and measure the Plastigage at each journal at the widest point for the smallest clearance and at the narrowest point for the largest clearance.
 - (g) If the oil clearance exceeds specification, grind the crankshaft and use vibration main bearings. (Refer to page 9-56.)
- Oil clearance:** 0.015-0.020mm (0.0007-0.0014 in)
Maximum: 0.10mm (0.004 in)
- Apply a liberal amount of clean engine oil to the main bearings, thrust bearings, and main journals.
 - Install the crankshaft and the main bearing caps according to the cap number and "I" mark.
 - Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**
54-59 Nm (5.0-6.2 m.kg, 40-43 ft.lbs)



1988 Mazda 121 Workshop Manual

Larry Warren, John Harold Haynes



1988 Mazda 121 Workshop Manual:

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Table of Contents 1988 Mazda 121 Workshop Manual

1. Understanding the eBook 1988 Mazda 121 Workshop Manual
 - The Rise of Digital Reading 1988 Mazda 121 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1988 Mazda 121 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1988 Mazda 121 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1988 Mazda 121 Workshop Manual
 - Personalized Recommendations

- 1988 Mazda 121 Workshop Manual User Reviews and Ratings
- 1988 Mazda 121 Workshop Manual and Bestseller Lists
- 5. Accessing 1988 Mazda 121 Workshop Manual Free and Paid eBooks
 - 1988 Mazda 121 Workshop Manual Public Domain eBooks
 - 1988 Mazda 121 Workshop Manual eBook Subscription Services
 - 1988 Mazda 121 Workshop Manual Budget-Friendly Options
- 6. Navigating 1988 Mazda 121 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1988 Mazda 121 Workshop Manual Compatibility with Devices
 - 1988 Mazda 121 Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1988 Mazda 121 Workshop Manual
 - Highlighting and Note-Taking 1988 Mazda 121 Workshop Manual
 - Interactive Elements 1988 Mazda 121 Workshop Manual
- 8. Staying Engaged with 1988 Mazda 121 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1988 Mazda 121 Workshop Manual
- 9. Balancing eBooks and Physical Books 1988 Mazda 121 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1988 Mazda 121 Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1988 Mazda 121 Workshop Manual
 - Setting Reading Goals 1988 Mazda 121 Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1988 Mazda 121 Workshop Manual
 - Fact-Checking eBook Content of 1988 Mazda 121 Workshop Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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