## **MERCURY**

Mercury Marine Div. Brunswick Corp. Fond du Lac, Wisconsin 54935

## TWO-CYLINDER MODELS

Year Pred	luced Mo	del
	C	
-1984 - 1986		. 345

## CONDENSED SERVICE DATA

TUNE-UP
Hp/rpm.
Model 35
Models 40, 400 & 402
Bore
(72.9 mm)
Stroke
(65.1 mm)
Displacement
(5-66 cc)
Compression At Cranking Speed
AC
Champion L76V
Electrode Gap Surface Gap
Ignition:
Type
Tragger Gap (Model 400) 0.050-0.060 in.
(1.27-1.52 mm)
Carburetor Pickup Timing See Text
Maximum Advance
Fuel:0il Ratio See Text
*Not more than 15 psi (103.5 kPa) variations between cylinders.
†AC type M40FFX spark plugs gapped at 0.030 inch (0.76
mm) are recommended for use on 1971 400 models if rough
low speed operation is noted.
SIZES-CLEARANCES
Piston Rings:
End Gap
Side Clearance

Crankshaft Bearings:	the later was the first two contracts
Top Main Bearing	Rushing With Reed Valve Ball Bearing
Cranlepin Piston Pin Bearing In Rod Number of Rollers Per Rod	Loose Rollers
*Publication not authorized by may	nufacturer.
TIGHTENING TORQUES	
Connecting Rod	
	(200.3 N+m)
Crankcase Screws	
CONTRACTOR	(22.6 N·m)
Cylinder Cover: 35 HP	7.000 (m. 10m)
20 HF	(11.3 N·m)
40 HP	
	1977 (in Not a see N
Exhaust Cover	
	1900 N. M. Admin V.
Flywheel Nut	
	(95.2-102 N·m)
Reed Screws	
Spark Plags	(2.8 N·m)
Spark raigs	(27.1 N·m)
Tennelor Doet Corner	Carron 14 1002
	50 in albs
	(5.6 N·m)
40 HP	
	(6.8 N·m)
Transfer Port Cover: 25 HP	.50 inlbs (5.6 N·m 60 inlbs

SIZES-CLEARANCES CONT.

# **20mercury 40 Hp 2 Stroke Manual**

R Bogdan

20mercury 40 Hp 2 Stroke Manual:

#### Reviewing 20mercury 40 Hp 2 Stroke Manual: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is really astonishing. Within the pages of "20mercury 40 Hp 2 Stroke Manual," an enthralling opus penned by a highly acclaimed wordsmith, readers set about an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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