

General information

About the workshop manual

This workshop manual contains technical specification, descriptions and instructions for repairing the standard versions of the following engines: TAMD31M, TAMD31L, TAMD31P, AD31L, AD31P, KAD32P, TAMD41H, TAMD41M, TAMD41P, AD41P, TAMD42WJ, KAMD42A, KAMD42B, KAMD42P, KAD42A, KAD42B, KAD42P, KAMD43P, KAD43P, KAMD44P, KAD44P. The workshop manual displays the operations carried out on any of the engines above. As a result the illustrations and pictures in the manual that show certain parts on the engines, do not in some cases apply to all the engines listed above. However the repair and service operations described are the same in all essential details. Where they are not the same this is stated in the manual and where the difference is considerable the operations are described separately. Engine designations and numbers are given on the number plate (See Workshop manual Group 21 Engine page 15). The engine designation and number should be given in all correspondence about the engine.

This Workshop Manual has been developed primarily for Volvo Penta service workshops and qualified personnel. Persons using this book are assumed to have a grounding in marine drive systems and be able to carry out related mechanical and electrical work.

Volvo Penta is continuously developing their products. We therefore reserve the right to make changes. All the information contained in this book is based on product data available at the time of going to print. Any essential changes or modifications introduced into production or updated or revised service methods introduced after the date of publication will be provided in the form of Service Bulletins.

Replacement parts

Replacement parts for electrical and fuel systems are subject to statutory requirements (US Coast Guard Safety Regulations for example). Volvo Penta Genuine parts meet these requirements. Any type of damage which results from the use of non-original Volvo Penta replacement parts for the product will not be covered under any warranty provided by Volvo Penta.

Certified engines

The manufacturer guarantees that certified new and currently operational engines meet national and regional environmental regulations (in Lake Constance for example). The product must be the same as the example approved for certification purposes. So that Volvo Penta, as a manufacturer, can guarantee that currently operational engines meet environmental regulations, the following service and replacement part requirements must be observed:

- The Service Intervals and maintenance operations recommended by Volvo Penta must be observed.
- Only Volvo Penta genuine replacement parts, intended for the certificated engine, may be used.
- The servicing of ignition, timing and fuel injection systems (gasoline) or injector pumps, pump settings and injectors (diesel) must always be carried out by an authorized Volvo Penta workshop.
- The engine must not be modified in any way apart from with accessories and service kits developed for it by Volvo Penta.
- No modifications to the exhaust pipes and air supply ducts for the engine room (ventilation ducts) may be undertaken as this may effect exhaust emissions.
- Seals may only be broken by authorized personnel.

IMPORTANT! Use only Volvo Penta Genuine Parts.

Use of non-original AB Volvo Penta spare parts will result in AB Volvo Penta being unable to assume liability for the engine meeting engine certification requirements.

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20saab 9repair Manual

A. K. Legg, Peter T. Gill



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Saab 9-3 Owners Workshop Manual A. K. Legg,2007 Saab 9-5 Service and Repair Manual A. K. Legg,Peter T. Gill,2004 Models covered Saloon Estate models including special limited editions 2 0 litre 1985cc 2 3 litre 2290cc 4 cyl petrol Does not cover 3 0 litre V6 petrol models or diesel variants **Saab 9-3 Petrol And Diesel Owners Workshop Manual** Haynes Publishing,2016-09 **Saab 9000 (4-Cyl) ('85 to '95)** A. K. Legg,Haynes Publishing PLC,Spencer Drayton,1995 **Saab 90, 99 & 900 Service and Repair Manual** A. K. Legg,2003 **Saab 9-3 Owners Workshop Manual** Martynn Randall,2008 **Saab Owners Workshop Manual** A. K. Legg,1981 *Saab 9-3 Petrol and Diesel Service and Repair Manual* A. K. Legg,Martynn Randall,2008 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Saab 900 (Oct 93 to 98) Service & Repair Manual** A. K. Legg,Spencer Drayton,1999 Hatchback Coupe inc special limited editions Does NOT cover features specific to Cabriolet or Sensonic clutchless transmission Petrol 2 0 litre 1985cc 2 3 litre 2290cc 4 cyl inc Turbo Does NOT cover 2 5 litre V6 *Saab 9000 Owners Workshop Manual* A. K. Legg,1995

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