

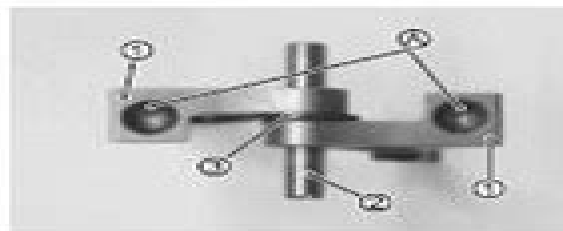
**CAM ROCKER ARM**

- Assemble the cam rocker arms ①, shaft ② and washer ③.

**NOTE:**

Align the hollows ④ of the cam rocker arm.

- Apply engine oil to the cam rocker arm shaft ④.
- Install the cam rocker arms ⑤, spring ⑥ and washer ⑦ to the upper crankcase/cylinder.
- Keep the rocker arms ⑤ open.

**CAMSHAFT ASSEMBLY**

- Install the camshaft assembly ① and washer ②.
- Align the hole ③ of the camshaft ① with the matching mark ④ on the cam drive gear ⑤.

**NOTE:**

Piston must be at TDC before installing the cam assembly.

- Apply SUZUKI BOND "1215" to the part shown in the photograph.

99000-31110: SUZUKI BOND "1215" or equivalent

**NOTE:**

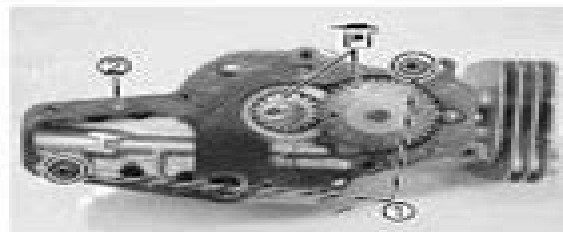
Make surfaces free from moisture, oil, dust and other foreign materials.

**GENERATOR CASE**

- Install the dowel pins ① and gasket ②.

**CAUTION**

- Apply engine oil to the gears.
- The removed gasket must be replaced with a new one.



# 20suzuki Z50 Manual

**Causey Enterprises, LLC**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Causey Enterprises, LLC text.

**20suzuki Z50 Manual:**

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