

(1) Servicing



Clearance between Tip of Gear Teeth and Casing

1. Measure the clearance between gear and casing at several points with feeler gauge.
2. If the clearance exceeds the allowable limit, replace the assembly.

Clearance between tip of gear teeth and casing	Allowable limit	0.15 mm (0.006 in.)
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Clearance between Bushing and Shaft

1. Measure the shaft O.D. with an outside micrometer.
2. Measure the bushing I.D. with a cylinder gauge.
3. If the clearance exceeds the allowable limit, replace it.

Clearance between bushing and shaft	Factory spec.	0.020 to 0.030 mm (0.0008 to 0.0012 in.)
	Allowable limit	0.10 mm (0.004 in.)

Shaft I.D.	Factory spec.	14.975 to 15.025 mm (0.5935 to 0.5915 in.)
Bushing I.D.	Factory spec.	15.020 to 15.070 mm (0.5913 to 0.5933 in.)

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Sole Plate Thickness

1. Measure the sole plate thickness with an outside micrometer.
2. If the thickness is less than the allowable limit, replace it.

Sole plate thickness	Factory spec.	2.40 to 2.50 mm (0.0945 to 0.0984 in.)
	Allowable limit	2.20 mm (0.0866 in.)

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(2) HYDRAULIC CYLINDER ASSEMBLY (HYDRAULIC CYLINDER, POSITION CONTROL VALVE, RELIEF VALVE AND OTHERS)

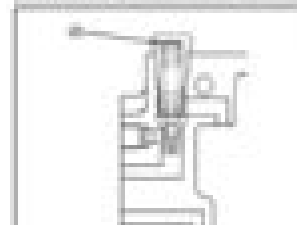
(7) Checking and Adjusting



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Relief Valve Setting Process

1. Remove the cap under cover.
2. Remove the plug (1) from front of hydraulic cylinder body.
3. Install the adaptor (M). Then connect the cable and pressure gauge to adaptor (M).
4. Remove the feedback rod lock nut and spring.
5. Start the engine and set at maximum speed.
6. Move the hydraulic control lever all way up to operate the relief valve and read the gauge.
7. If the pressure is not within the factory specifications, adjust relief valve with the adjusting screw (2).
8. After checking the pressure, reinstall the spring and feedback rod lock nut.

Relief valve setting pressure	Factory spec.	8070	10.0 MPa (147 psia) relief valve system? pressure relief psi
		8071	10.7 MPa (155 psia) relief valve system? pressure relief psi

Conditions

- Engine speed: Maximum
- Oil temperature: +45 to 55 °C (113 to 131 °F)

(Reference)

- Thickness of shim (2): 0.1 mm (0.0039 in.) 0.2 mm (0.0079 in.) 0.3 mm (0.0118 in.)

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web save your python file then run it on your raspberry pi run the following command on the directory of your project file use the name of your file python gpios timeofday py the

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