

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-39

main Bearings Inspection

10-45-0000

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



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Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

main Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft or journal, according to hole).



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4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.0 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

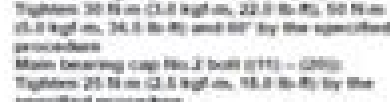
Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

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5) Remove bearing caps.

6) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft or journal, according to hole).

7) Rotate crankshaft by hand to install bearing caps.

8) Tighten bearing caps to 30 N·m (2.0 kgf-m, 22.0 ft-lb) and 50 N·m (3.0 kgf-m, 36.5 ft-lb) by the specified procedure.

9) Check clearance. If necessary, replace bearing caps.

10) If necessary, replace bearing caps.

11) If necessary, replace bearing caps.

12) If necessary, replace bearing caps.

13) If necessary, replace bearing caps.

14) If necessary, replace bearing caps.

15) If necessary, replace bearing caps.

16) If necessary, replace bearing caps.

17) If necessary, replace bearing caps.

18) If necessary, replace bearing caps.

19) If necessary, replace bearing caps.

20) If necessary, replace bearing caps.

Cylinder Head Components

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	1) Release valve		10) Cylinder head bolt (10) As seen in Figure 1, cylinder head bolt (10) after removing the lower cylinder head bolt (11).
Pressure	2) Valve guide		12) Valve guide (12) Remove the lower cylinder head bolt (11) and the valve guide (12) and the valve (13) by the specified procedure.
Oil	4) Cylinder head bolt (14) Check cylinder head bolt (14), check deformation by turning (14), for deformation, replace by "new" and cylinder head removal and installation. If it is reused.		16) Valve (16) Remove the lower cylinder head bolt (11) and the valve (16) by the specified procedure.
Valve	6) Cylinder head		Do not reuse
Crank	6) Cylinder head gasket (18) "New" must be used on gasket surface to maintain gasket seal. Facing on.		Newly original or in good condition of each part
	12) Valve pin		

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