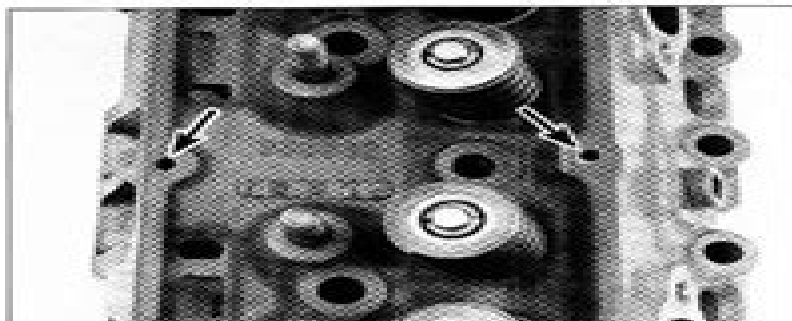




1.5 Most 1969 and later cylinder heads have valve cover bolts that are directly opposite each other

models the spacing was staggered. The latest heads have valve covers with four bolts running lengthwise down the center. Valve covers must be selected to match the type of cylinder head.

All 1955 through 1968 heads lack mounting bolt holes on the ends for accessories such as power steering pumps or alternators (see illustration). Later heads can be used on early models, but not vice versa.

Early in 1971 Chevy changed from straight to slant spark plug locations. The plug design was also changed from flat seat and washer type to tapered seat type. These heads have larger combustion chambers for lower compression.

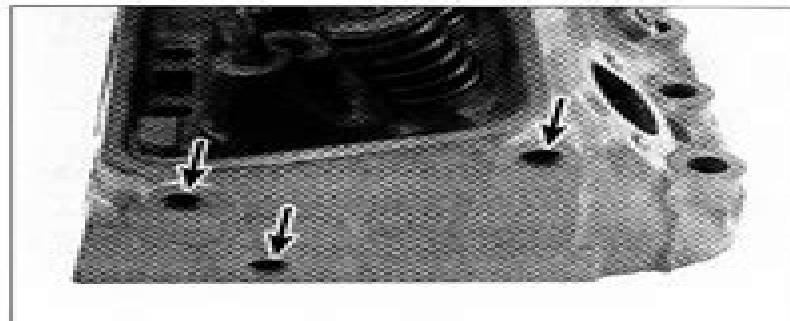
Several valve sizes were used over the years. Early 285 and 283 heads used 1.72 inch diameter intake and 1.50 inch exhaust valves. Later high performance 283 heads have 1.94 inch intake valves.

For high performance use, the "202" or "fuelie" heads are very popular. These have large ports and 2.02 inch diameter intake valves and 1.60 inch exhausts. They were used mostly on Z28s and Corvettes with 302, 327 and 350 fuel injected and high performance carbureted engines. The present part number for these is 3987376, superseding 3853608, 3858604 and 3928445.

Later angle-plug high performance heads go by part number 3965742. A 1976 head with large spring seats is number 336746. Pre-1974 heads are not designed for unleaded or low-lead fuel and should have special valves and hardened valve seats installed to reduce valve recession on today's fuel.

Production aluminum heads were introduced on 1986 Corvettes. In 1988 they were updated with larger "D" shaped exhaust ports. If these heads are used, be sure to match the intake and exhaust manifolds to the ports.

Due to the low octane fuels currently available, the compression ratio should be limited to about 9 or 9.5 to 1. Many high performance heads have small combustion chamber volumes and high dome pistons that raise the compression to 10.5 or higher. Try to find heads from an



1.6 1969 and later heads have bolt holes (arrows) for accessories

engine that did not have extremely high compression and use flat top pistons.

Heads are available in both standard small port and high performance large port versions. Using an intake manifold gasket, compare the size of the ports in the heads and intake manifold to ensure a match. Compare the exhaust manifold mounting bolt pattern to the exhaust manifold/header you intend to use; there are different versions. Always check carefully for valve sizes, combustion chamber volume, exhaust manifold and spark plug type and port size when comparing cylinder heads to obtain the correct ones. Look for cracks and deep-seated valves and reject any worn out or damaged heads. Whenever possible, obtain replacement cylinder heads in matched pairs to ensure they are the same.

Intake manifolds

There are a great many choices in intake manifolds. The factory has offered two-barrel and four-barrel carburetors, dual four-barrel carburetors, Rochester fuel injection (from 1957 through 1965), throttle body fuel injection and port injection.

If you are working on a fuel injected model or restoring a vehicle to original condition, an identical part must be obtained. We will not go into detail on fuel injected or multi-carb models, since the choices are limited. However, for most applications using a single carburetor, several types of manifolds will work satisfactorily.

Although the bolt pattern is the same on all years, early models have an oil filler tube; later models have filler caps in the valve covers. Be sure to use the correct version.

For low-performance work, a cast-iron manifold with a two-barrel carburetor will suffice. Early models generally have smaller carbs and ports than later models. Also, the automatic chokes can be activated by exhaust manifold tubes or choke stoves mounted next to the carburetor.

A single four-barrel carburetor manifold works best for most applications. These are available with mounting provisions for Carter, Rochester and Holley carburetors. Early

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Annelies Wilder-Smith



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