

Throttle Valve Synchronization

Section 10

Use of GDS Tool

Check and adjust the throttle valve synchronization between two cylinders.

- 1) Remove the fuel pipe. Refer to Fuel Pipe Removal and Installation in Section 10 (Page 10-17).
- 2) Remove the air cleaner chamber. Refer to Air Cleaner Chamber Removal and Installation (Page 10-16).
- 3) Remove the ISC valve from the air cleaner chamber. Refer to ISC Valve Removal and Installation (Page 10-10).
- 4) Connect the lead into clouster and house.



Image 10-16

- 5) Disconnect the air sensor and vacuum hoses (1) from the throttle body.



Image 10-17

- 6) Connect the respective vacuum hoses and air vacuum sensor hoses to each vacuum nipple on the throttle body into the special tool.

Special tool

- GDS (1) 1000-1000-000 (phone)
GDS (2) 1000-0000 (Three way joint)



Image 10-18

- 7) Set up the GDS tool. (Refer to the GDS operation manual for further steps.)

- 8) Start the engine.

- 9) Click "Data monitor".

- 10) Monitor the engine (under load) more than 60 °C (176 °F).

Throttle open	40 mm
Idle speed	700 rpm
Throttle cable / Throttle	20 mm
Throttle position	20 mm
Idle air flow	10 L/min

Image 10-19

- 11) Click "Valve control".

- 12) Click "ISC air volume control" (3).

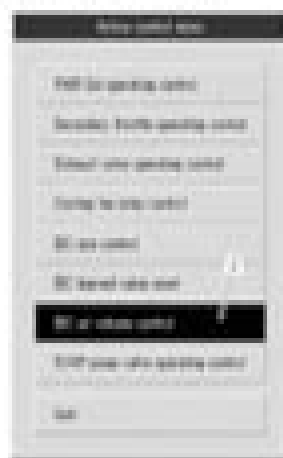


Image 10-20

10-17 Engine Mechanical

- 13) Click "ON" button (2) to the ISC air volume among 2 cylinders.

NOTE

When making this synchronization, be sure that the water temperature is within 60 ± 10 °C (176 ± 52 °F).

Item	Unit	Value
Throttle open	mm	40
Idle speed	rpm	700
Throttle cable / Throttle	mm	20
Throttle position	mm	20
Idle air flow	L/min	10

Image 10-21

1. Throttle open, 40 mm 2. ON, ISC air volume, 2 mm

- 14) Check for the synchronization of vacuum from air and ISC systems.



Image 10-22

- 15) Equalize the vacuum of the cylinders by turning each piston and keep it turning at idling speed.

NOTE

Always run the engine idle at idle time.



Image 10-23

- 16) If the adjustment is not yet correct, remove each air sensor and clean them with a spray-type carburetor cleaner, and then dry with a compressed air. Also clean the air sensor passages.

NOTE

- Slowly turn the air sensor in clockwise and count the number of turns until the sensor is tightly seated.
- Make a note of how many turns were made so the sensor can be reset correctly after cleaning.

- 17) Repeat the procedures of 7) to 15).

- 18) Close the GDS tool and turn the ignition switch to OFF position.

- 19) Disconnect the vacuum hoses and reinstall the removed parts.

- 20) After completing the throttle valve synchronization, check the GTC and reset the ISC learned value using GDS tool. Refer to ISC Valve Present and Learning Installation in Section 10 (Page 10-17).

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Chris Rogers



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