

Powerhead Disassembly

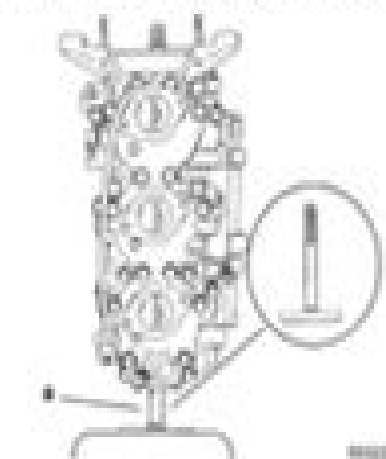
Removing Engine Components

NOTE: Refer to appropriate sections in service manual for removal of individual fuel and electrical sub-assemblies from powerhead.

Component/Assembly	Section
CIM	24
Flywheel	24
Stator Assembly	24
Upper Assembly	24
Water Motor	26
Water Solenoid	26
Voltage Regulator/Rectifier	26
Fuel Pump	24
Carburetor and Linkage	26
Air Bleeder	26
Fuel Emulsion Valve	26
Oil Pump	27
Ball Valve Link Assembly	24
Control Cable Anchor Bracket	24

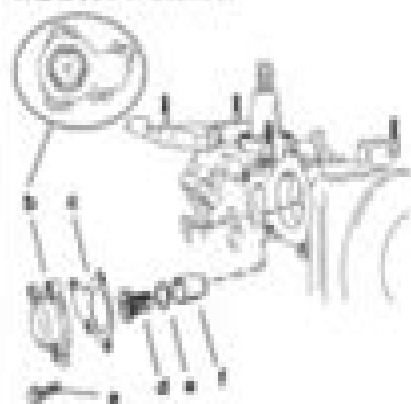
NOTE: All ignition and electrical components can be removed and installed as an assembly.

1. Place powerhead in repair stand or on bench.



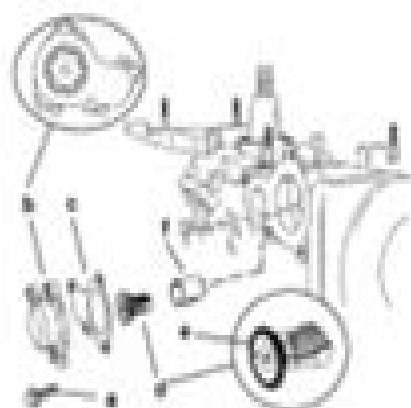
1 - Powerhead Stand (SN 00001441) (NOTE: Show Powerhead Stand (SN 00001441) (NOTE: Show

THERMOSTAT ASSEMBLY



SN 0000182 & Below

- a. Bolt
- b. Thermostat Cover
- c. Thermostat Cover Gasket
- d. Thermostat
- e. Spring
- f. Gasket

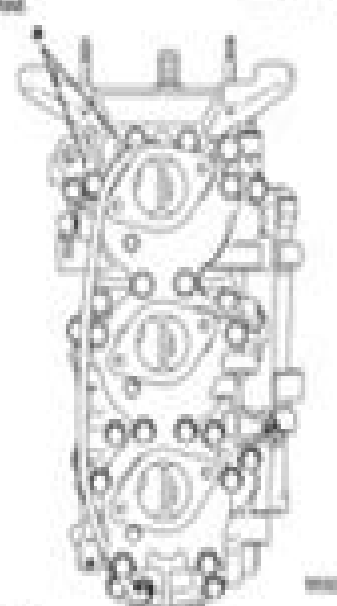


SN 0000183 & Up

- a. Bolt
- b. Thermostat Cover
- c. Thermostat Cover Gasket
- d. Thermostat
- e. Bolt
- f. Gasket

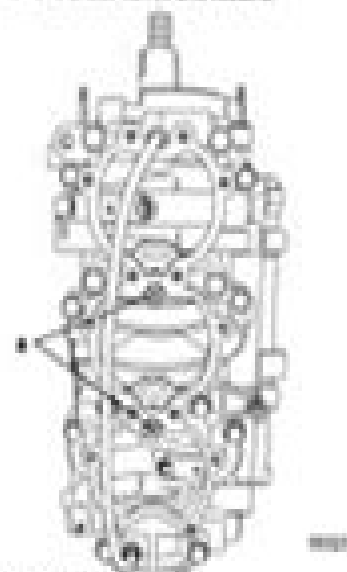
2. Remove water manifold and seal block (see Fig. 2).

2 - Bolt (1/2)

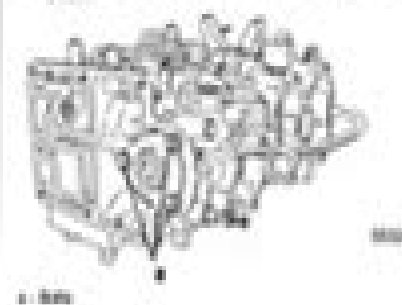


3. Remove check valves and holders.

3 - Check Valve/Holder



4. Place engine on work bench and remove and cap bolts.



4 - Bolt

2015 Yamaha 50 Hp Outboard Repair Manual

Clemens Wendtner



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