

2 Removing and installing sealing flange and pressure plate/drive plate

Note

Repairing clutch $\Rightarrow$ 5-speed manual gearbox 020; Rep. Gr. 30 ;
Repairing clutch or $\Rightarrow$ 5-speed manual gearbox 02C; Rep. Gr. 30 ;
Repairing clutch

1 - Seal

- ☐ To remove, remove sealing flange
- ☐ Install using fitting tool -10 - 203-
- ☐ Install PTFE oil seals "dry"
- ☐ Lightly oil coil spring oil seals

2 - Woodruff key

- ☐ Check for secure seating.

3 - 25 Nm

4 - Sealing flange

5 - Seal

- ☐ Renew

6 - Cylinder block

- ☐ Removing and installing crankshaft $\Rightarrow$ [page 24](#)
- ☐ Dismantling and assembling pistons and con-rods $\Rightarrow$ [page 27](#)

7 - 60 Nm + $\frac{1}{4}$ turn (90 °) further

- ☐ Renew

8 - Washer

- ☐ Note installation position.

9 - Pressure plate/drive plate

- ☐ Removing and installing pressure plate $\Rightarrow$ [page 20](#)
- ☐ Removing and installing drive plate $\Rightarrow$ [page 23](#)

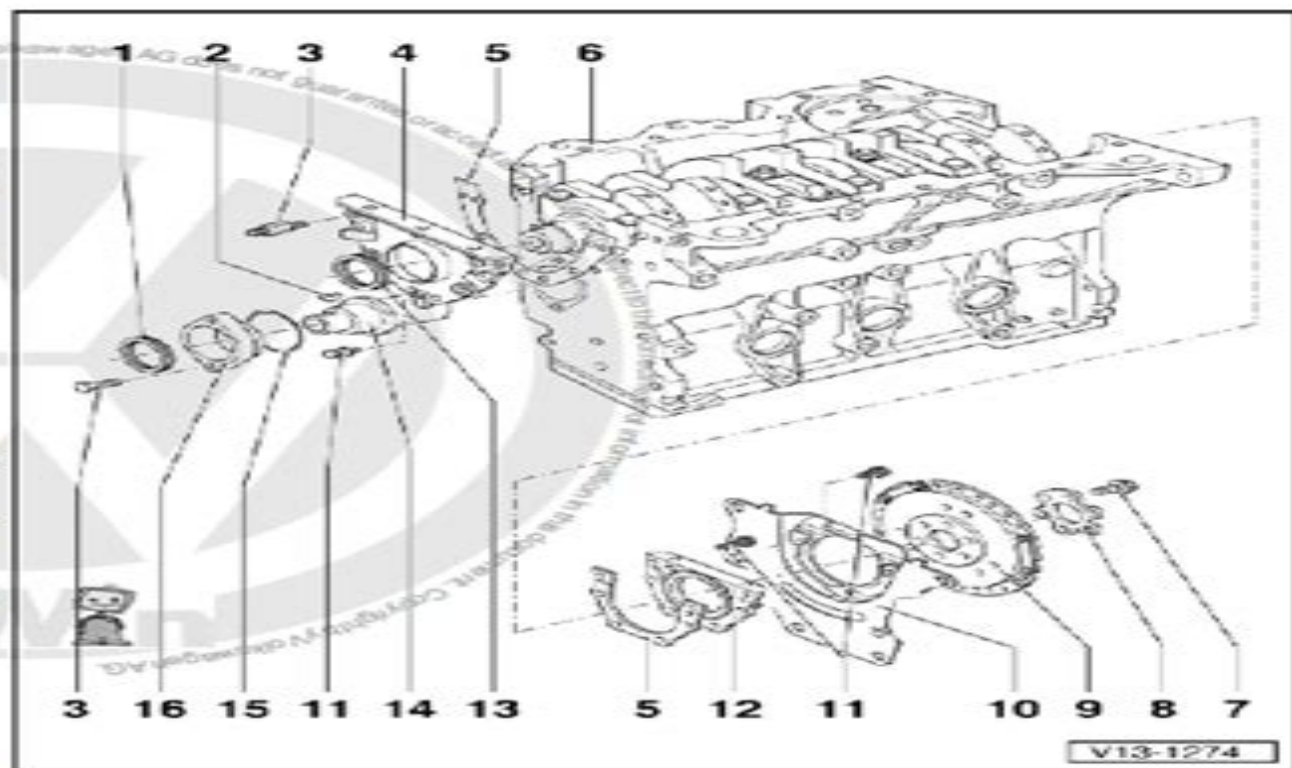
10 - Intermediate plate

- ☐ Must seat on dowel sleeves.
- ☐ Do not damage or bend when assembling.

11 - 10 Nm

12 - Sealing flange with oil seal

- ☐ Install PTFE oil seals "dry"
- ☐ Lightly oil coil spring oil seals
- ☐ Use supporting sleeve supplied when installing



2015 Volkswagen Jetta Vr6 Repair Manual

Ian Coomber



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Table of Contents 2015 Volkswagen Jetta Vr6 Repair Manual

1. Understanding the eBook 2015 Volkswagen Jetta Vr6 Repair Manual
 - The Rise of Digital Reading 2015 Volkswagen Jetta Vr6 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2015 Volkswagen Jetta Vr6 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2015 Volkswagen Jetta Vr6 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2015 Volkswagen Jetta Vr6 Repair Manual
 - Personalized Recommendations
 - 2015 Volkswagen Jetta Vr6 Repair Manual User Reviews and Ratings

- 2015 Volkswagen Jetta Vr6 Repair Manual and Bestseller Lists
- 5. Accessing 2015 Volkswagen Jetta Vr6 Repair Manual Free and Paid eBooks
 - 2015 Volkswagen Jetta Vr6 Repair Manual Public Domain eBooks
 - 2015 Volkswagen Jetta Vr6 Repair Manual eBook Subscription Services
 - 2015 Volkswagen Jetta Vr6 Repair Manual Budget-Friendly Options
- 6. Navigating 2015 Volkswagen Jetta Vr6 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2015 Volkswagen Jetta Vr6 Repair Manual Compatibility with Devices
 - 2015 Volkswagen Jetta Vr6 Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2015 Volkswagen Jetta Vr6 Repair Manual
 - Highlighting and Note-Taking 2015 Volkswagen Jetta Vr6 Repair Manual
 - Interactive Elements 2015 Volkswagen Jetta Vr6 Repair Manual
- 8. Staying Engaged with 2015 Volkswagen Jetta Vr6 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2015 Volkswagen Jetta Vr6 Repair Manual
- 9. Balancing eBooks and Physical Books 2015 Volkswagen Jetta Vr6 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2015 Volkswagen Jetta Vr6 Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 2015 Volkswagen Jetta Vr6 Repair Manual
 - Setting Reading Goals 2015 Volkswagen Jetta Vr6 Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2015 Volkswagen Jetta Vr6 Repair Manual
 - Fact-Checking eBook Content of 2015 Volkswagen Jetta Vr6 Repair Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
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