

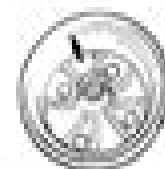


5. Measure

- Brake drum inside diameter (2)
- Out of specification → Replace.



Front brake drum inside diameter
100 mm (3.93 in.)
•Wear limit-
101 mm (3.94 in.)



6. Inspect

- Brake drum inner surface
- Oil/Scratches → Remove.



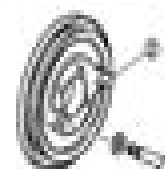
Oil Use a rag soaked in kerosene thinner or solvent.



Scratches Use an emery cloth (lightly and evenly polishing)

INSTALLATION

Reverse the "REMOVAL" procedure.
Note the following points.



1. Lubricate

- Camshaft (2)
- Pivot pin (2)



Lithium soap base grease

CAUTION

Install the camshaft and the pivot pin with lightly grease. Wipe off the excess grease.

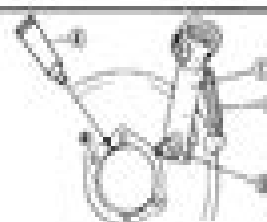


2. Install

- Wear indicator plate (2)

NOTE:

When installing the wear indicator plate, fit the projection to the camshaft groove and align the pointer to the wear indicator (2).



3. Install

- Camshaft lever (2)
- Spring (2)



Bolt (camshaft lever)
9 Nm (0.9 m • kg, 6.5 ft • lb)

NOTE:

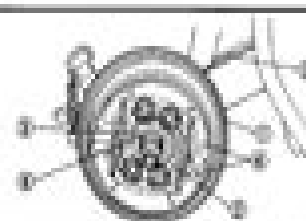
When installing the camshaft lever, align the punch mark (2) on the camshaft lever and camshaft.

4. Apply

- Sealant (2)
- onto mating surfaces of swingarm



Sealant (quick grease)
P/N: A00-01001-01
Yamaha Seal No. 1219
P/N: 90000-00005



5. Install

- Brake shoe plate (2)
- Bearing retainer (2)
- Breather hose (2)
- Brake shoe (2)
- Plain washer (2)
- O-ring (2)



Bolt (brake shoe plate)
20 Nm (2.0 m • kg, 20 ft • lb)

6. Check

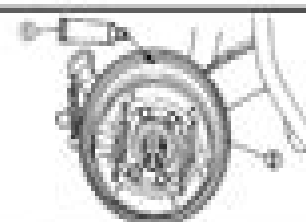
- Camshaft operation
- Unsmooth operation → Repair.

7. Apply

- Yamaha brake grease (2)
- to the dust seal (2)



Yamaha brake grease
P/N: 90760-00000



8. Install

- Rear brake drum
- Rear wheel

Refer to "FRONT AND REAR WHEELS".



Axis nut (rear drum)
190 Nm (19 m • kg, 136 ft • lb)
Nut (rear wheel)
55 Nm (5.5 m • kg, 40 ft • lb)

2015 Yamaha Big Bear 350 4x4 Manual

A Gutmann



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density of cs 7 85 g cm³ the volume of water required for hydro testing is estimated as $\pi \times \text{pipe id in meter}^2 \times \text{length of pipe}$
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web determine the required pipe size of each section and outlet of the piping system shown in figure a 6 1 with a designated pressure drop of 0 5 inch w c 125 pa using the longest length method the gas to be used has 0 60 specific gravity and a heating value of 1 000 btu ft 3 37 5 mj m 3 solution maximum gas demand for outlet a the length of pipe