	100 begrees	
Crankshaft Oil Deflector Bolt — M6	10 Nm	89 lb in
Crankshaft Oil Deflector Bolt — M8	25 Nm	18 lb ft
Crankshaft Position Sensor Bolt	10 Nm	89 lb in
Cylinder Head Bolt 1		
First Pass:	30 Nm <sup>1</sup>	22 lb ft*
Final Pass:	240 Degrees*	
Cylinder Head Core Hole Plug	25 Nm	181b ft
Cylinder Head Core Hole Plug	75 Nm	55 lb ft
Cylinder Head Stud <sup>a</sup>	10 Nm <sup>1</sup>	89 lb in'
Drive Belt Tensioner Bolt	49-67 Nm	36-49 lb ft
Engine Block Coolant Drain Hole Plug	60 Nm	44 lb ft
Engine Block Oil Gallery Plug	45 Nm	33 lb ft
Engine Block Oil Gallery Plug	65 Nm	48 lb ft
Engine Coolant Thermostat Housing Bolt	10 Nm	89 lb in
Engine Control Module (ECM) Wiring Harness Ground Bolt	10 Nm	89 lb in
Engine Front Cover Bolt — M6 — Perimeter	15 Nm	11 lb ft
Engine Front Cover Bolt [1x] - M6	15 Nm	11 lb ft
Engine Front Cover Bolt — M10	58 Nm	43 lb ft
Engine Front Cover Bolt - M14	S8 Nm	43 lb ft
Engine Front Cover Hole Plug	50 Nm	37 lb ft
Engine Front Cover Stud	15 Nm	11 lb ft
Engine Lift Bracket Bolt	25 Nm 🕟	18 lb ft
Engine Oil Pressure Sensor	35 Nm	29 lb ft
Evaporative Emission Canister Purge Solenoid Valve Bolt	10 Nm	89 lb in
Exhaust Pipe Clamp	15 Nm	11 lb ft
Engine Flywheel Bolt 1	***************************************	- Marie 1911 -
First Pass:	30 Nm <sup>1</sup>	22 lb ft <sup>1</sup>
Final Pass:	70 Degrees¹	
Engine Mount Bolt 1		
First Pass:	58 Nm <sup>1</sup>	(43 lb ft) <sup>1</sup>
Final Pass:	60-75 Degrees*	
Fuel Injection Fuel Rail Bolt	9 Nm	80 lb in
Generator Bolt	19-25 Nm	14-18 ft
Generator Nut	19-25 Nm	14-18 lb ft
Generator Mounting Stud	5-11 Nm	44-97 lb in

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