

Stub acme screw threads, standard series, basic dimensions

Nominal sizes	Threads/in	Basic diameters			Thread data				
		Major diameter	Pitch diameter	Minor diameter	Pitch	Thread thickness at pitch line	Basic thread height	Basic width of flat	Lead angle at basic pitch diameter
		D	$D_2 = D - h$	$D_1 = D - 2h$	P	$t = p/2$	$h=0.3p$	f $0.4224p$	λ deg. min
1	2	3	4	5	6	7	8	9	10
0.2500 1/4	16	0.2500	0.2312	0.2125	0.06250	0.03125	0.01875	0.0264	4 54
0.3125 5/16	14	0.3125	0.2911	0.2696	0.07143	0.03572	0.02143	0.0302	4 28
0.3750 3/8	12	0.3750	0.3500	0.3250	0.08333	0.04167	0.02500	0.0352	4 20
0.4375 7/16	12	0.4375	0.4125	0.3875	0.08333	0.04167	0.02500	0.0352	3 41
0.5000 1/2	10	0.5000	0.4700	0.4400	0.10000	0.05000	0.03000	0.0422	3 52
0.6250 5/8	8	0.6250	0.5875	0.5500	0.12500	0.06250	0.03750	0.0528	3 52
0.7500 3/4	6	0.7500	0.7000	0.6500	0.16667	0.08333	0.05000	0.0704	4 20
0.8750 7/8	6	0.8750	0.8250	0.7750	0.16667	0.08333	0.05000	0.0704	3 41
1.0000 1	5	1.0000	0.9400	0.8800	0.20000	0.10000	0.06000	0.0845	3 52
1.1250 1 1/8	5	1.1250	1.0650	1.0050	0.20000	0.10000	0.06000	0.0845	3 26
1.2500 1 1/4	5	1.2500	1.1900	1.1300	0.20000	0.10000	0.06000	0.0845	3 4
1.3750 1 3/8	4	1.3750	1.3000	1.2250	0.25000	0.12500	0.07500	0.1056	3 30
1.5000 1 1/2	4	1.5000	1.4250	1.3500	0.25000	0.12500	0.07500	0.1056	3 12
1.7500 1 3/4	4	1.7500	1.6750	1.6000	0.25000	0.12500	0.07500	0.1056	2 43
2.0000 2	4	2.0000	1.9250	1.8500	0.25000	0.12500	0.07500	0.1056	2 22
2.2500 2 1/4	3	2.2500	2.1500	2.0500	0.33333	0.16667	0.10000	0.1408	2 50
2.5000 2 1/2	3	2.5000	2.4000	2.3000	0.33333	0.16667	0.10000	0.1408	2 32
2.7500 2 3/4	3	2.7500	2.6500	2.5500	0.33333	0.16667	0.10000	0.1408	2 18
3.0000 3	2	3.0000	2.8500	2.7000	0.50000	0.25000	0.15000	0.2112	3 12
3.5000 3 1/2	2	3.5000	3.3500	3.2000	0.50000	0.25000	0.15000	0.2112	2 43
4.0000 4	2	4.0000	3.8500	3.7000	0.50000	0.25000	0.15000	0.2112	2 22
4.5000 4 1/2	2	4.5000	4.3500	4.2000	0.50000	0.25000	0.15000	0.2112	2 6
5.0000 5	2	5.0000	4.8500	4.7000	0.50000	0.25000	0.15000	0.2112	1 53

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DJ Losen



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Machine Design Problem Solver ,1988 **Screw-thread Standards for Federal Services, 1957** United States.
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shaper tools boring machines grinding wheels and drills *The Ultimate Design Guide* Nordex Inc,1996 *General Electric*
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for Manufacturing Engineering Ammar Grous,2013-03-04 Applied Metrology for Manufacturing Engineering stands out
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developments in ISO and GPS standards and focuses on training that goes hand in hand with the progress of practical work
and workshops dealing with measurement and dimensioning

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