

Throttle Valve Synchronization

Section 10

Use of BPS Tool

Check and adjust the throttle valve synchronization between two cylinders.

- 1) Remove the fuel pipe. Refer to Fuel Pipe Removal and Installation in Section 10 (Page 10-17).
- 2) Remove the air cleaner chamber. Refer to Air Cleaner Chamber Removal and Installation (Page 10-14).
- 3) Remove the ISC valve from the air cleaner chamber. Refer to ISC Valve Removal and Installation (Page 10-10).
- 4) Connect the lead into clouster and hose.



Image 10-16

- 5) Disconnect the air sensor and vacuum hose (1) from the throttle body.



Image 10-17

- 6) Connect the respective vacuum hoses and air vacuum sensor hoses to each vacuum nipple on the throttle body into the special tool.

Special tool

- 822-01 1000-0000-000 (hose)
822-01 1000-0000-000 (Three way joint)



Image 10-18

- 7) Set up the BPS tool. (Refer to the BPS operation manual for further steps.)

- 8) Start the engine.
- 9) Click "Data monitor".

- 10) Stop the engine (under load) more than 60 °C (176 °F).

Throttle open	40 mm
Idle speed	700 rpm
Throttle cable / throttle	20 mm
Throttle position	20 mm
Idle air flow	40 mm

Image 10-19

- 11) Click "Valve control".

- 12) Click "ISC air volume control" (3).

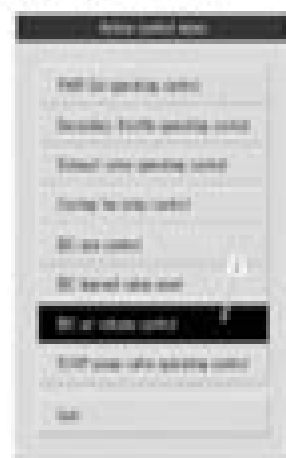


Image 10-20

10-17 Engine Mechanical

- 13) Click "ON" button (2) to the ISC air volume among 2 cylinders.

NOTE

When making this synchronization, be sure that the water temperature is within 80 ± 100 °C (176 ± 212 °F).

Item	Unit	Value
Throttle open	mm	40
Idle speed	rpm	700
Throttle cable / throttle	mm	20
Throttle position	mm	20
Idle air flow	mm	40

Image 10-21

1. Throttle open, 20 mm 2. ISC air volume, 20 mm

- 14) Check for the synchronization of vacuum from air and ISC systems.



Image 10-22

- 15) Equalize the vacuum of the cylinders by turning each piston and keep it turning at idling speed.

NOTE

Always run the engine idle at idle speed.



Image 10-23

- 16) If the adjustment is not yet correct, remove each air sensor and clean them with a spray-type carburetor cleaner, and then dry with a compressed air. Also clean the air sensor passages.

NOTE

- Slowly turn the air sensor in clockwise and count the number of turns until the sensor is tightly seated.
- Make a note of how many turns were made so the sensor can be reset correctly after cleaning.

- 17) Repeat the procedures of 7) to 15).

- 18) Close the BPS tool and turn the ignition switch to OFF position.

- 19) Disconnect the vacuum hoses and stored the removed parts.

- 20) After completing the throttle valve synchronization, check the U7C and reset the ISC learned value using BPS tool. Refer to ISC Valve Present and Opening Installation in Section 10 (Page 10-17).

15 Suzuki Boulevard Maintance Manual C109r

Pasquale De Marco



15 Suzuki Boulevard Maintenance Manual C109r:

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Suzuki Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1974

Suzuki SV650 and SV650S Matthew Coombs, 2002 This repair manual covers Suzuki SV650 and SV650S 1999 to 2005

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Table of Contents 15 Suzuki Boulevard Maintenance Manual C109r

1. Understanding the eBook 15 Suzuki Boulevard Maintenance Manual C109r
 - The Rise of Digital Reading 15 Suzuki Boulevard Maintenance Manual C109r
 - Advantages of eBooks Over Traditional Books
2. Identifying 15 Suzuki Boulevard Maintenance Manual C109r
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 15 Suzuki Boulevard Maintenance Manual C109r
 - User-Friendly Interface
4. Exploring eBook Recommendations from 15 Suzuki Boulevard Maintenance Manual C109r
 - Personalized Recommendations
 - 15 Suzuki Boulevard Maintenance Manual C109r User Reviews and Ratings
 - 15 Suzuki Boulevard Maintenance Manual C109r and Bestseller Lists
5. Accessing 15 Suzuki Boulevard Maintenance Manual C109r Free and Paid eBooks

- 15 Suzuki Boulevard Maintance Manual C109r Public Domain eBooks
- 15 Suzuki Boulevard Maintance Manual C109r eBook Subscription Services
- 15 Suzuki Boulevard Maintance Manual C109r Budget-Friendly Options
- 6. Navigating 15 Suzuki Boulevard Maintance Manual C109r eBook Formats
 - ePub, PDF, MOBI, and More
 - 15 Suzuki Boulevard Maintance Manual C109r Compatibility with Devices
 - 15 Suzuki Boulevard Maintance Manual C109r Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 15 Suzuki Boulevard Maintance Manual C109r
 - Highlighting and Note-Taking 15 Suzuki Boulevard Maintance Manual C109r
 - Interactive Elements 15 Suzuki Boulevard Maintance Manual C109r
- 8. Staying Engaged with 15 Suzuki Boulevard Maintance Manual C109r
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 15 Suzuki Boulevard Maintance Manual C109r
- 9. Balancing eBooks and Physical Books 15 Suzuki Boulevard Maintance Manual C109r
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 15 Suzuki Boulevard Maintance Manual C109r
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 15 Suzuki Boulevard Maintance Manual C109r
 - Setting Reading Goals 15 Suzuki Boulevard Maintance Manual C109r
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 15 Suzuki Boulevard Maintance Manual C109r
 - Fact-Checking eBook Content of 15 Suzuki Boulevard Maintance Manual C109r
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
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