

# Maintenance Operations

## TOYOTA COROLLA WAGON MAINTENANCE SCHEDULE



- A = Check and/or adjust as necessary
- I = Inspect and correct or replace as necessary
- R = Replace, change or lubricate

| SERVICE INTERVAL                                    |                                                                                                                                             | Odometer Reading |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               | Months |  |
|-----------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|------------------|-----------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|-------------------------------|--------|--|
| (Odometer reading or months, whichever comes first) |                                                                                                                                             |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
|                                                     |                                                                                                                                             | 0                | 10,000 km<br>or 6,000 miles | 20,000 km<br>or 12,000 miles | 30,000 km<br>or 18,000 miles | 40,000 km<br>or 24,000 miles | 50,000 km<br>or 30,000 miles | 60,000 km<br>or 36,000 miles | 70,000 km<br>or 42,000 miles | 80,000 km<br>or 48,000 miles | 90,000 km<br>or 54,000 miles | 100,000 km<br>or 60,000 miles |        |  |
| <b>BASIC ENGINE COMPONENTS</b>                      |                                                                                                                                             |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 1                                                   | Timing belt                                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
|                                                     | Check Engine                                                                                                                                |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
|                                                     | Valve clearance                                                                                                                             |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 2                                                   | Gasoline Engine «See note 1»                                                                                                                |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
|                                                     | Vehicles with a three-way catalytic converter                                                                                               |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
|                                                     | Vehicles without a three-way catalytic converter                                                                                            |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
|                                                     | Diesel engine «See note 2»                                                                                                                  |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 3                                                   | Oil filter                                                                                                                                  |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
|                                                     | Engine oil                                                                                                                                  |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 4                                                   | Gasoline engine (4MT 5M or 5M-L or 5M-GE)                                                                                                   |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 5                                                   | Diesel engine (4MT 2.0T-4 or 2.0T «See note 3»)                                                                                             |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 6                                                   | Cooling and heater system «See notes 4 and 5»                                                                                               |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 7                                                   | Engine coolant «See note 6»                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 8                                                   | Water pump and mountings                                                                                                                    |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| <b>EXHAUST SYSTEM</b>                               |                                                                                                                                             |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 9                                                   | Exhaust (Gasoline Engine)                                                                                                                   |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
|                                                     | Vehicles with a three-way catalytic converter                                                                                               |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
|                                                     | Vehicles without a three-way catalytic converter                                                                                            |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 10                                                  | Exhaust (Diesel Engine)                                                                                                                     |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| <b>FUEL AND EMISSION CONTROL SYSTEMS</b>            |                                                                                                                                             |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 11                                                  | Fuel filter                                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
|                                                     | Gasoline engine «See note 7»                                                                                                                |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
|                                                     | Vehicles with a three-way catalytic converter                                                                                               |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
|                                                     | Vehicles without a three-way catalytic converter                                                                                            |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
|                                                     | Diesel engine «See note 8»                                                                                                                  |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 12                                                  | Engine air filter (Gasoline Engine)                                                                                                         |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 13                                                  | Oil filter (Diesel Engine)                                                                                                                  |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 14                                                  | Oil filter (Gasoline Engine)                                                                                                                |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 15                                                  | Oil filter (Diesel Engine)                                                                                                                  |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 16                                                  | Fuel tank cap, fuel lines and connections «See note 9»                                                                                      |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 17                                                  | Positive crankcase ventilation valve, ventilation hoses and connections (gasoline-powered vehicles without a three-way catalytic converter) |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 18                                                  | Exhaust camber (Gasoline Engine)                                                                                                            |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| <b>CHASSIS AND BODY</b>                             |                                                                                                                                             |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 19                                                  | Shock absorber                                                                                                                              |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 20                                                  | Steering knuckle and parking brake                                                                                                          |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 21                                                  | Brake master and slave                                                                                                                      |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 22                                                  | Brake pads and discs                                                                                                                        |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 23                                                  | Brake lines and hoses                                                                                                                       |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 24                                                  | Brake fluid                                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 25                                                  | Shock absorber                                                                                                                              |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 26                                                  | Steering knuckle and parking brake                                                                                                          |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 27                                                  | Brake master and slave                                                                                                                      |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 28                                                  | Brake pads and discs                                                                                                                        |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 29                                                  | Brake lines and hoses                                                                                                                       |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 30                                                  | Brake fluid                                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 31                                                  | Shock absorber                                                                                                                              |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 32                                                  | Steering knuckle and parking brake                                                                                                          |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 33                                                  | Brake master and slave                                                                                                                      |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 34                                                  | Brake pads and discs                                                                                                                        |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 35                                                  | Brake lines and hoses                                                                                                                       |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 36                                                  | Brake fluid                                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 37                                                  | Shock absorber                                                                                                                              |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 38                                                  | Steering knuckle and parking brake                                                                                                          |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 39                                                  | Brake master and slave                                                                                                                      |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 40                                                  | Brake pads and discs                                                                                                                        |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 41                                                  | Brake lines and hoses                                                                                                                       |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 42                                                  | Brake fluid                                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 43                                                  | Shock absorber                                                                                                                              |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 44                                                  | Steering knuckle and parking brake                                                                                                          |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 45                                                  | Brake master and slave                                                                                                                      |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 46                                                  | Brake pads and discs                                                                                                                        |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 47                                                  | Brake lines and hoses                                                                                                                       |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 48                                                  | Brake fluid                                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 49                                                  | Shock absorber                                                                                                                              |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 50                                                  | Steering knuckle and parking brake                                                                                                          |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 51                                                  | Brake master and slave                                                                                                                      |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 52                                                  | Brake pads and discs                                                                                                                        |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 53                                                  | Brake lines and hoses                                                                                                                       |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 54                                                  | Brake fluid                                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 55                                                  | Shock absorber                                                                                                                              |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 56                                                  | Steering knuckle and parking brake                                                                                                          |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 57                                                  | Brake master and slave                                                                                                                      |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 58                                                  | Brake pads and discs                                                                                                                        |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 59                                                  | Brake lines and hoses                                                                                                                       |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 60                                                  | Brake fluid                                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 61                                                  | Shock absorber                                                                                                                              |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 62                                                  | Steering knuckle and parking brake                                                                                                          |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 63                                                  | Brake master and slave                                                                                                                      |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 64                                                  | Brake pads and discs                                                                                                                        |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 65                                                  | Brake lines and hoses                                                                                                                       |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 66                                                  | Brake fluid                                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 67                                                  | Shock absorber                                                                                                                              |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 68                                                  | Steering knuckle and parking brake                                                                                                          |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 69                                                  | Brake master and slave                                                                                                                      |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 70                                                  | Brake pads and discs                                                                                                                        |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 71                                                  | Brake lines and hoses                                                                                                                       |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 72                                                  | Brake fluid                                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 73                                                  | Shock absorber                                                                                                                              |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 74                                                  | Steering knuckle and parking brake                                                                                                          |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 75                                                  | Brake master and slave                                                                                                                      |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 76                                                  | Brake pads and discs                                                                                                                        |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 77                                                  | Brake lines and hoses                                                                                                                       |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 78                                                  | Brake fluid                                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 79                                                  | Shock absorber                                                                                                                              |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 80                                                  | Steering knuckle and parking brake                                                                                                          |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 81                                                  | Brake master and slave                                                                                                                      |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 82                                                  | Brake pads and discs                                                                                                                        |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 83                                                  | Brake lines and hoses                                                                                                                       |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 84                                                  | Brake fluid                                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 85                                                  | Shock absorber                                                                                                                              |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 86                                                  | Steering knuckle and parking brake                                                                                                          |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 87                                                  | Brake master and slave                                                                                                                      |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 88                                                  | Brake pads and discs                                                                                                                        |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 89                                                  | Brake lines and hoses                                                                                                                       |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 90                                                  | Brake fluid                                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 91                                                  | Shock absorber                                                                                                                              |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 92                                                  | Steering knuckle and parking brake                                                                                                          |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 93                                                  | Brake master and slave                                                                                                                      |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 94                                                  | Brake pads and discs                                                                                                                        |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 95                                                  | Brake lines and hoses                                                                                                                       |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 96                                                  | Brake fluid                                                                                                                                 |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 97                                                  | Shock absorber                                                                                                                              |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 98                                                  | Steering knuckle and parking brake                                                                                                          |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 99                                                  | Brake master and slave                                                                                                                      |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |
| 100                                                 | Brake pads and discs                                                                                                                        |                  |                             |                              |                              |                              |                              |                              |                              |                              |                              |                               |        |  |

### Notes

- Saudi Arabia, Sultanate of Oman, Bahrain, United Arab Emirates, Qatar, Kuwait
- Inspect the tappet noise and engine vibration and adjust if necessary
- Inspect the valve clearance using thickness gauge and adjust if necessary
- You may also use API 20 or 100
- After 80,000 km (48,000 miles) or 48 months, inspect every 20,000 km (12,000 miles) or 12 months
- Check that the radiator and condenser are not blocked with leaves, dirt, or insects, and clean the hose connection
- Use "TOYOTA Long-Life Coolant" or equivalent
- Including the filter in the fuel tank
- If the fuel used has a high level of impurities, such as fuel supplied from a drum, replace every 10,000 km (6,000 miles) or 12 months
- After 80,000 km (48,000 miles) or 48 months, inspect every 20,000 km (12,000 miles) or 12 months

Source: Corolla Owners Manual, Publication No. CM127120

# 15 Toyota Corolla Maintenance Schedule Manual

**Wenbin Ji**



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## **Table of Contents 15 Toyota Corolla Maintenance Schedule Manual**

1. Understanding the eBook 15 Toyota Corolla Maintenance Schedule Manual
  - The Rise of Digital Reading 15 Toyota Corolla Maintenance Schedule Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 15 Toyota Corolla Maintenance Schedule Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 15 Toyota Corolla Maintenance Schedule Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 15 Toyota Corolla Maintenance Schedule Manual
  - Personalized Recommendations
  - 15 Toyota Corolla Maintenance Schedule Manual User Reviews and Ratings

- 15 Toyota Corolla Maintenance Schedule Manual and Bestseller Lists
- 5. Accessing 15 Toyota Corolla Maintenance Schedule Manual Free and Paid eBooks
  - 15 Toyota Corolla Maintenance Schedule Manual Public Domain eBooks
  - 15 Toyota Corolla Maintenance Schedule Manual eBook Subscription Services
  - 15 Toyota Corolla Maintenance Schedule Manual Budget-Friendly Options
- 6. Navigating 15 Toyota Corolla Maintenance Schedule Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - 15 Toyota Corolla Maintenance Schedule Manual Compatibility with Devices
  - 15 Toyota Corolla Maintenance Schedule Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 15 Toyota Corolla Maintenance Schedule Manual
  - Highlighting and Note-Taking 15 Toyota Corolla Maintenance Schedule Manual
  - Interactive Elements 15 Toyota Corolla Maintenance Schedule Manual
- 8. Staying Engaged with 15 Toyota Corolla Maintenance Schedule Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 15 Toyota Corolla Maintenance Schedule Manual
- 9. Balancing eBooks and Physical Books 15 Toyota Corolla Maintenance Schedule Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 15 Toyota Corolla Maintenance Schedule Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 15 Toyota Corolla Maintenance Schedule Manual
  - Setting Reading Goals 15 Toyota Corolla Maintenance Schedule Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 15 Toyota Corolla Maintenance Schedule Manual
  - Fact-Checking eBook Content of 15 Toyota Corolla Maintenance Schedule Manual
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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