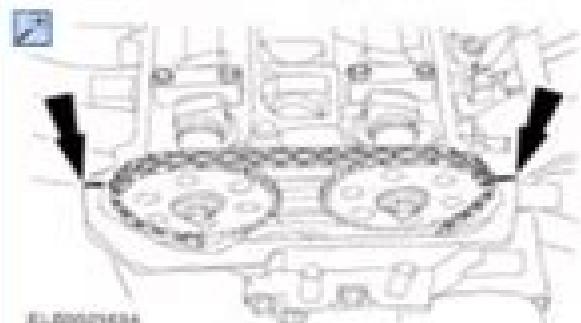


Ford Focus 2005-2015 Workshop Manual

17. Apply a small bead of **sealant** to the areas as shown.



EL00021434

18. **NOTE:** Install a new valve cover gasket if necessary.
Install the valve cover.

- Tighten the bolts in the sequence shown.



TD00000079

19. Install the valve cover retaining brackets.



Image shows engine with valve cover

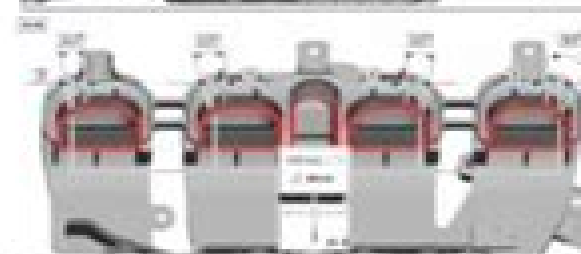
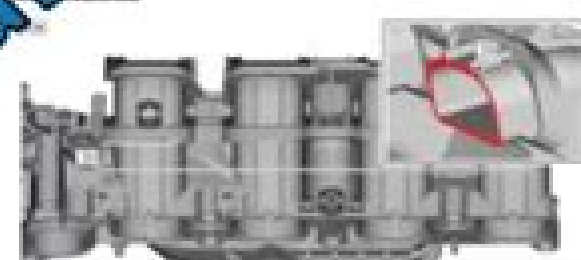


The valve cover gasket is made of a harder material than the engine block. It is important to ensure that the gasket is properly seated and that the engine block is properly sealed. If the gasket is not properly seated, it can cause oil leaks. To ensure proper seating, install the valve cover first and then install the gasket (engine shown without the gasket).



After installing the valve cover, install the valve cover retaining bolts and the valve cover retaining nuts. Tighten the valve cover retaining bolts.

Image shows engine with valve cover



If the valve manifold is to be changed, the 16 threaded holes for the injectors must be covered on the new intake manifold. **Valves and valve seats**

Because of the higher stress involved in gas operation:

- The inlet and exhaust valves are made of a harder material
- The inlet and exhaust valve seats and the valve stems are made of a harder material
- The valve clearances must be checked more frequently and corrected if necessary

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