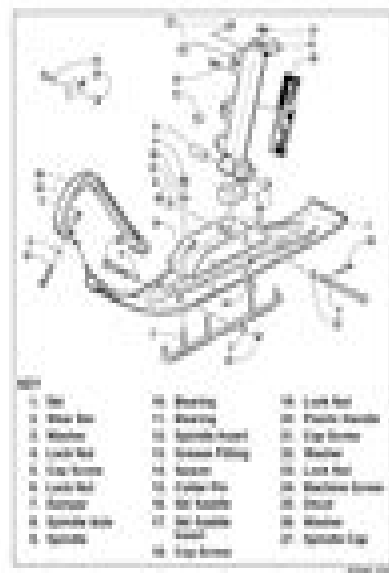


INSPECTING

NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

1. Inspect the ski for cracks or deterioration.
2. Inspect the ski for abnormal bends or cracks.
3. Inspect the wear bar for wear.
4. Inspect all hardware and the spindle bushings for wear and damage.
5. Inspect the rubber dampers for damage or wear.

INSTALLING



1. Position the ski over the saddle.
2. Apply a low-temperature grease to the non-threaded portion of the cap screw; then slide the cap screw (with washer as required) through the ski and saddle accounting for the rubber dampers.

NOTE: Install the cap screw so the lock nut will be located to the inside of the ski.

3. Apply and Loctite 40% to the threads of the cap screw; then tighten the lock nut (with washer as required) to 4.2 ft-lbs (5.7 ft-lbs).
4. Place the center pin into the ski cap screw and spread the pin.

Ski (120 cm)

REMOVING

1. Place the cap screw and lock nut (with the ski) to the spindle.



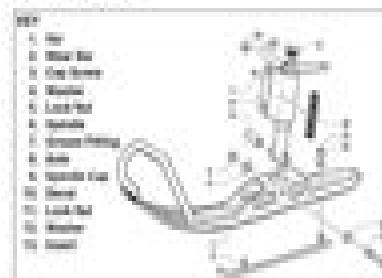
2. Remove the ski and account for two washers.

INSPECTING

NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

1. Inspect all hardware and spindle ends for any signs of damage.
2. Inspect the welded areas for cracks or deterioration.
3. Inspect the ski for abnormal bends or cracks.

INSTALLING



1. Place the ski (or ski) into position on the spindle; then secure with a cap screw, two washers, and a lock nut.

CAUTION

Do not over-tighten the ski lock nut or binding will seize.

2. Tighten the lock nut securely making sure the ski is free to pivot.

Ski Wear Bar

The ski wear bar is a replaceable bar attached to the underside of the ski. The purpose of the wear bar is to assist in turning the snowmobile, to minimize ski wear, and to minimize good steering control. If the snowmobile is operated primarily in deep snow, the wear bar wear will be minimal; however, if the snowmobile is operated in terrain where the snow cover is minimal, the ski wear bar will wear faster. Arctic Cat recommends that the ski wear bar be checked once a week and replaced if worn to 1/2 of original thickness.

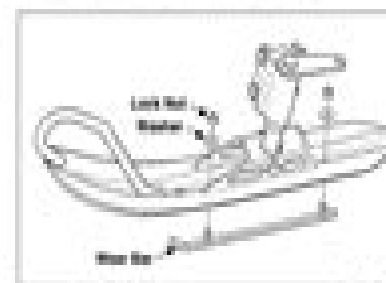
REMOVING

1. Remove one end screw holding from the ski.
2. With the gas tank nearly empty (less than 1/4 full) for the snowmobile on its side.

CAUTION

A piece of cardboard should be used to protect the finish on the hood.

3. Remove the lock nut and washers securing the wear bar to the ski. Account for any spacers.



4. Pry the end of the wear bar down until the wear bar ends are clear of the ski; then slide the wear bar forward until the front of the wear bar is free from the ski.

5. Remove the wear bar.

2015 Zl 600 Service Manual

Jianjun Gao



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