

Lift Bracket

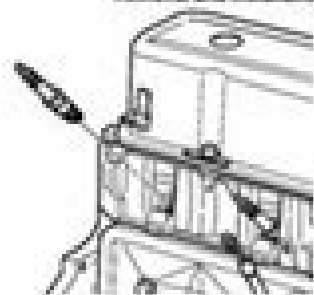
Removal and Installation



- 1. Remove the lift bracket bolts.
- 2. Remove the lift bracket.
- 3. Install the lift bracket.
- 4. Install the lift bracket bolts. Tighten the lift bracket to (40 ft-lb).

Spark Plug

Removal and Installation



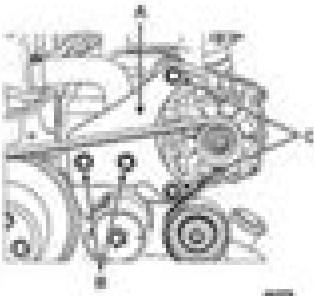
- 1. Clean the area around the spark plug seat with care; prevent dirt from entering the cylinders when the spark plug is removed.
- 2. Using 5/8 in. spark plug socket, remove spark plug.
- 3. Set the spark plug gap to 0.045 in (1.14 mm).
- 4. Install the spark plug.
- 5. Tighten the spark plugs to 30 ft-lb (22 ft-lb).

Rocker Arm Cover

Removal



- 1. Remove the rocker arm cover bolts.
- 2. Remove the rocker arm cover.
- 3. Remove the gasket.
- Installation**
- 1. Install a new rocker arm cover gasket.
- 2. Install the valve rocker arm cover.
- 3. Install the rocker arm bolts. Tighten the rocker arm to 4.5 ft-lb (40 ft-lb).



Install water hose from thermostat housing to manifold (A).

- 5. Install alternator with mounting bracket (A). Tighten screws (B) to 26-30 ft. lb. (35-41 ft-lb). Reinstall belt following the procedures found in the General Information section of this manual. Tighten the alternator screws (C) to 26-30 ft. lb. (35-41 ft-lb).
- 6. Reconnect throttle cable to anchor block and actuating bracket. Secure with cotter pin.
- 7. Connect battery cables. Start engine and check for fuel leaks.

Distributor

Removal



- 1. Disconnect the secondary ignition wires (1) from the spark plugs and the ignition coil.
- 2. Disconnect the primary ignition harness (2) from the ignition coil. Do not remove the wires from the distributor unless it is necessary.
- 3. Remove the distributor hold down bolt (3).
- NOTE:** Use special tool P/N 988983 on 3.0DL-B and later engines to remove distributor hold down bolt.
- 4. Remove the distributor (2) and gasket (3).

<http://engine.od.ua>

2015 Volvo Penta Marine Engine Manual

Yan Bai



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