

Powerhead Disassembly

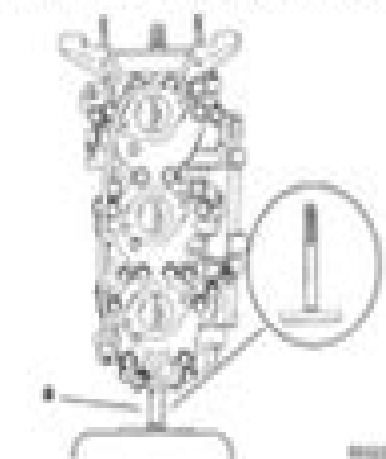
Removing Engine Components

NOTE: Refer to appropriate sections in service manual for removal of individual fuel and electrical sub-assemblies from powerhead.

Component/Assembly	Section
CIM	24
Flywheel	24
Stator Assembly	24
Upper Assembly	24
Water Motor	26
Water Solenoid	26
Voltage Regulator/Rectifier	26
Fuel Pump	24
Carburetor and Linkage	26
Air Filter	26
Fuel Exhaust Valve	26
Oil Pump	27
Ball Valve Lock Assembly	24
Control Cable Anchor Bracket	24

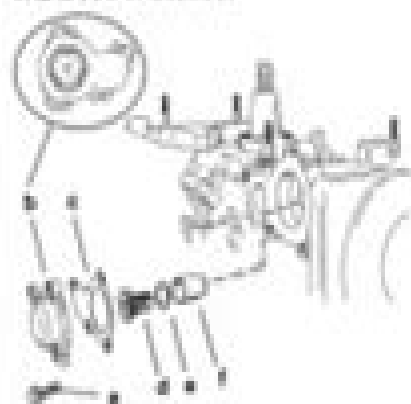
NOTE: All ignition and electrical components can be removed and installed as an assembly.

1. Place powerhead in repair stand or on bench.



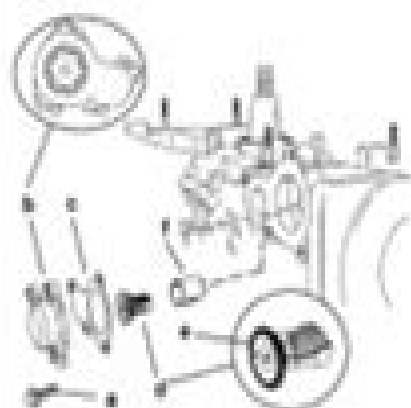
1 - Powerhead Stand (PN 00001441) (NOTE: Show Powerhead Stand (PN 00001441) in (2000) 1-1 (2000)

THERMOSTAT ASSEMBLY



SN 00002182 & Below

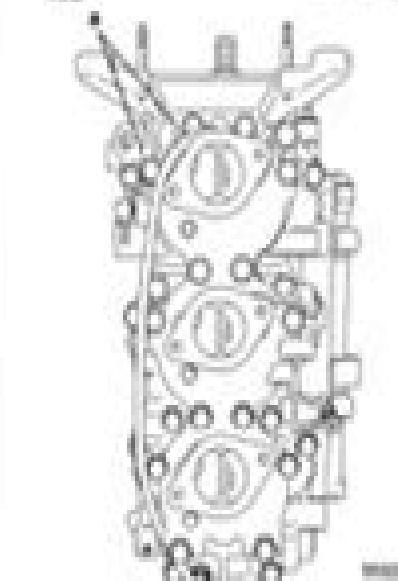
- a. Bolt
- b. Thermostat Cover
- c. Thermostat Cover Gasket
- d. Thermostat
- e. Spring
- f. Gasket



SN 00002182 & Up

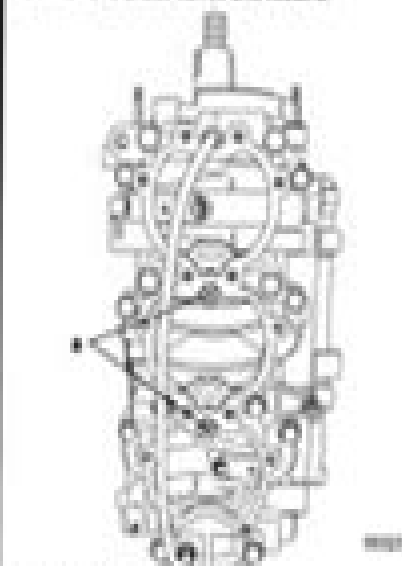
- a. Bolt
- b. Thermostat Cover
- c. Thermostat Cover Gasket
- d. Thermostat
- e. Bolt
- f. Gasket

2. Remove water manifold and seal block man. Rod.



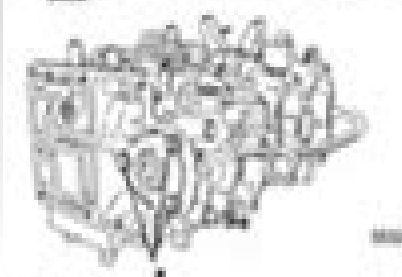
2 - Seal (10)

3. Remove check valves and holders.



3 - Check Valve/Holder

4. Place engine on work bench and remove and cap bolts.



4 - Bolt

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Sabine Zange



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1. Understanding the eBook 2015 Yamaha 50 Hp Outboard Repair Manual
 - The Rise of Digital Reading 2015 Yamaha 50 Hp Outboard Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2015 Yamaha 50 Hp Outboard Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2015 Yamaha 50 Hp Outboard Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2015 Yamaha 50 Hp Outboard Repair Manual
 - Personalized Recommendations
 - 2015 Yamaha 50 Hp Outboard Repair Manual User Reviews and Ratings
 - 2015 Yamaha 50 Hp Outboard Repair Manual and Bestseller Lists

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 - 2015 Yamaha 50 Hp Outboard Repair Manual eBook Subscription Services
 - 2015 Yamaha 50 Hp Outboard Repair Manual Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
 - 2015 Yamaha 50 Hp Outboard Repair Manual Compatibility with Devices
 - 2015 Yamaha 50 Hp Outboard Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2015 Yamaha 50 Hp Outboard Repair Manual
 - Highlighting and Note-Taking 2015 Yamaha 50 Hp Outboard Repair Manual
 - Interactive Elements 2015 Yamaha 50 Hp Outboard Repair Manual
8. Staying Engaged with 2015 Yamaha 50 Hp Outboard Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2015 Yamaha 50 Hp Outboard Repair Manual
9. Balancing eBooks and Physical Books 2015 Yamaha 50 Hp Outboard Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2015 Yamaha 50 Hp Outboard Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 2015 Yamaha 50 Hp Outboard Repair Manual
 - Setting Reading Goals 2015 Yamaha 50 Hp Outboard Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 2015 Yamaha 50 Hp Outboard Repair Manual
 - Fact-Checking eBook Content of 2015 Yamaha 50 Hp Outboard Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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