

**CAUTION**

Be sure the head gasket fits around the dowel pin O-rings (Figure 45). Otherwise, the O-ring may leak.

3. If removed, install the pushrod cover assemblies. Install a new O-ring at the top of each pushrod cover.
4. Lubricate the cylinder studs and cylinder head bolts as follows:
 - a. Clean the cylinder studs and cylinder bolts.
 - b. Apply clean engine oil to the cylinder stud threads and to the flat shoulder surface on the cylinder head bolts (Figure 46).
 - c. Remove all excess oil from both parts with a lint-free cloth or compressed air. An oil film is all that is necessary on these surfaces.

CAUTION

Excessive oil left on the cylinder studs can collect inside the top of cylinder head bolt, causing an oil lock and preventing the bolt from being correctly torqued. This will cause a blown head gasket and oil leak.

CAUTION

An overhaul gasket set may include cylinder head gaskets for more than one engine size. If the gaskets are not identified, contact the parts manufacturer. Be sure to install the correct gasket.

5. Remove the horn (Chapter Twelve).
6. Install a new cylinder head gasket (Figure 47).

CAUTION

Do not apply any type of sealer on original equipment head gaskets. If using an after-market head gasket, follow the manufacturer's instructions for gasket installation.

NOTE

Cylinder heads can be identified by the FRONT or REAR marks cast into the head; see Figure 48.

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A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Causey Enterprises, LLC text.

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Table of Contents 1973 Sportster Service Manual

1. Understanding the eBook 1973 Sportster Service Manual
 - The Rise of Digital Reading 1973 Sportster Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1973 Sportster Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1973 Sportster Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1973 Sportster Service Manual
 - Personalized Recommendations
 - 1973 Sportster Service Manual User Reviews and Ratings
 - 1973 Sportster Service Manual and Bestseller Lists
5. Accessing 1973 Sportster Service Manual Free and Paid eBooks
 - 1973 Sportster Service Manual Public Domain eBooks
 - 1973 Sportster Service Manual eBook Subscription Services
 - 1973 Sportster Service Manual Budget-Friendly Options

-
6. Navigating 1973 Sportster Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1973 Sportster Service Manual Compatibility with Devices
 - 1973 Sportster Service Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1973 Sportster Service Manual
 - Highlighting and Note-Taking 1973 Sportster Service Manual
 - Interactive Elements 1973 Sportster Service Manual
 8. Staying Engaged with 1973 Sportster Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1973 Sportster Service Manual
 9. Balancing eBooks and Physical Books 1973 Sportster Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1973 Sportster Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine 1973 Sportster Service Manual
 - Setting Reading Goals 1973 Sportster Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of 1973 Sportster Service Manual
 - Fact-Checking eBook Content of 1973 Sportster Service Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements

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- Interactive and Gamified eBooks

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