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SMOULL SERVICE TOOLS

CMC has specially-designed tools to simplify some of the disassembly and reassembly operations. These tools are illustrated in this Series Manual, in many cases in actual use. Befor to the Special Service Tool Catalog for a description and ordering instructions for these man, Perchasers of individual manuals must order Special Tools through an authorized dealer.

DUTBOARD MOTOR NOMENCLATURE

Sometimes the words "right" and "left" are very confusing when referting to the sides of an outboard motor. Therefore, the sides are referred to as STARBOARD or PORT sides. STARBOARD means on the right hand while facing the bow (PRONT) of the boat; PORT means left land. See Figures 1-1 and 1-2.

Service required for the motor is generally one of three kinds . . .

- NORMAL CARE AND MAINTENANCE, which includes putting a new motor into operation, storing motors, lubrication, and care under special operating conditions such as salt water and cold weather.
- OPERATING MALFUNCTIONS due to improper motor mounting, propeller condition or size, boat condition, or the malfunction of some part of the motor. This includes motor time-up procedures to kep the motor in prime operating condition.
- COMPLETE DISASSEMBLY and overhead, such as inspecting a motor that has been submerged or rebuilding trade-in units.

It is important to you as the service man to determine before disassmily just what the trouble is, and how to correct it quickly and with minimum expense to the owner. This section of the manual is designed to bely you diagnose motor malfunctions and correct them.

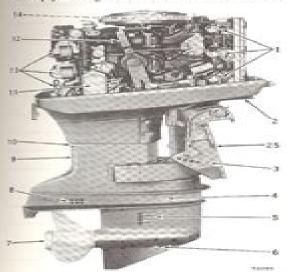


Figure 1-1, Starboard View (Standard Length)

- 1. Carboretors 2. Steering arm
- 3. Tilt adjustment rod 4. Oil level plug
- 5. Water intake
- 6. Oil drain and fill phas
- 7. Exhaust outlet
- 8. Water outlet 9. Exhaust housing
- 10. Exhaust relief
- Power Pack III
 Throttle lever
- 13. Ignition costs
- 14. Alternator 15. Lift ring
- 16. Fuel pump and
- 17. Exhaust covers
- 18. Tilt lock lever
- 19. Water outlet 20. Trim tab
- 21. Propeller
- 22. Sleeg
- 23. Gearcase
- Water intake
 Stern bracket
- 26. Air silencer
- 27. Electric starter
- 28. Tilt tube (long shaft only)

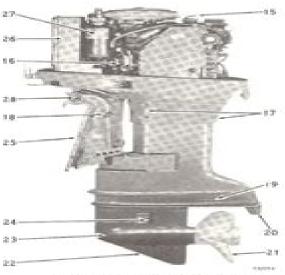


Figure 1-2. Port Side View (Long Shaft Model)

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