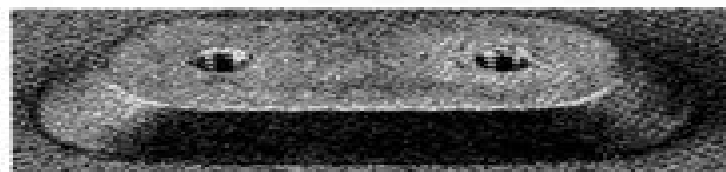


1-2 SAFETY



A new zinc prior to installation. This inexpensive item will save corrosion on more valuable parts.

Most outboard engines have a flat area on the back side of the powerhead. When the engine is placed with the flat area on the powerhead and the lower unit resting on the floor, the engine will be in the proper altitude with the powerhead higher than the lower unit.

1-3 CONTROLLING CORROSION

Since man first started out on the water, corrosion on his craft has been his enemy. The first form was merely rot in the wood and then it was rust, followed by other forms of destructive corrosion in the more modern materials. One defense against corrosion is to use similar metals throughout the boat. Even though this is difficult to do in designing a new boat, particularly the undersides, similar metals should be used whenever and wherever possible.

A second defense against corrosion is to insulate dissimilar metals. This can be done by using an exterior coating of Sea Skin or by insulating them with plastic or rubber gaskets.

Using Zinc

The proper amount of zinc attached to a boat is extremely important. The use of too much zinc can cause wood burning by placing the metals close together and they become "hot". On the other hand, using too

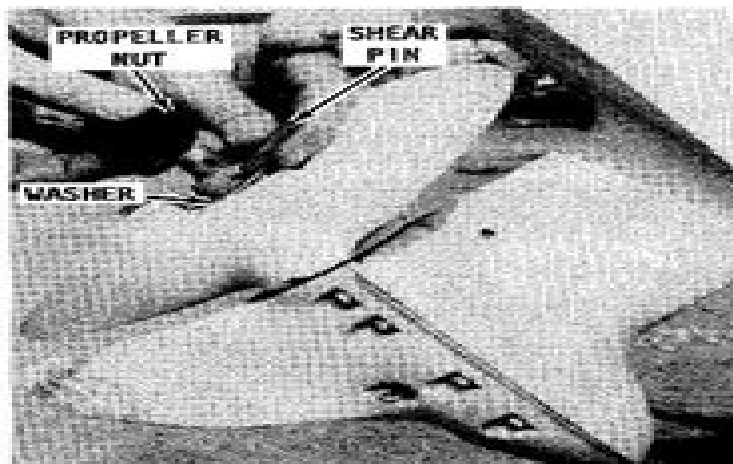
small a zinc plate will cause more rapid deterioration of the the metal you are trying to protect. If in doubt, consider the fact that it is far better to replace the zincs than to replace planking or other expensive metal parts from having an excess of zinc.

When installing zinc plates, there are two routes available. One is to install many different zincs on all metal parts and thus run the risk of wood burning. Another route, is to use one large zinc on the transom of the boat and then connect this zinc to every underwater metal part through internal bonding. Of the two choices, the one zinc on the transom is the better way to go.

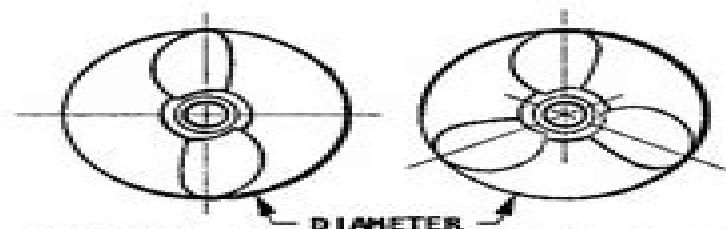
Small outboard engines have a zinc plate attached to the cavitation plate. Therefore, the zinc remains with the engine at all times.

1-4 PROPELLERS

As you know, the propeller is actually what moves the boat through the water. This is how it is done. The propeller operates in water in much the manner as a wood screw does in wood. The propeller "bites" into the water as it rotates. Water passes between the blades and out to the rear in the shape of a cone. The propeller "biting" through the water in much the same manner as a wood auger is what propels the boat.



Propeller and associated parts in order, washer, shear pin, and nut, ready for installation.



Diameter and pitch are the two basic dimensions of a propeller. The diameter is measured across the circumference of a circle scribed by the propeller blades, as shown.

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1. Understanding the eBook 1976 Mercury 85 Hp Repair Manual
 - The Rise of Digital Reading 1976 Mercury 85 Hp Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1976 Mercury 85 Hp Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1976 Mercury 85 Hp Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1976 Mercury 85 Hp Repair Manual
 - Personalized Recommendations
 - 1976 Mercury 85 Hp Repair Manual User Reviews and Ratings
 - 1976 Mercury 85 Hp Repair Manual and Bestseller Lists
5. Accessing 1976 Mercury 85 Hp Repair Manual Free and Paid eBooks
 - 1976 Mercury 85 Hp Repair Manual Public Domain eBooks
 - 1976 Mercury 85 Hp Repair Manual eBook Subscription Services
 - 1976 Mercury 85 Hp Repair Manual Budget-Friendly Options

6. Navigating 1976 Mercury 85 Hp Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1976 Mercury 85 Hp Repair Manual Compatibility with Devices
 - 1976 Mercury 85 Hp Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1976 Mercury 85 Hp Repair Manual
 - Highlighting and Note-Taking 1976 Mercury 85 Hp Repair Manual
 - Interactive Elements 1976 Mercury 85 Hp Repair Manual
8. Staying Engaged with 1976 Mercury 85 Hp Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1976 Mercury 85 Hp Repair Manual
9. Balancing eBooks and Physical Books 1976 Mercury 85 Hp Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1976 Mercury 85 Hp Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1976 Mercury 85 Hp Repair Manual
 - Setting Reading Goals 1976 Mercury 85 Hp Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1976 Mercury 85 Hp Repair Manual
 - Fact-Checking eBook Content of 1976 Mercury 85 Hp Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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