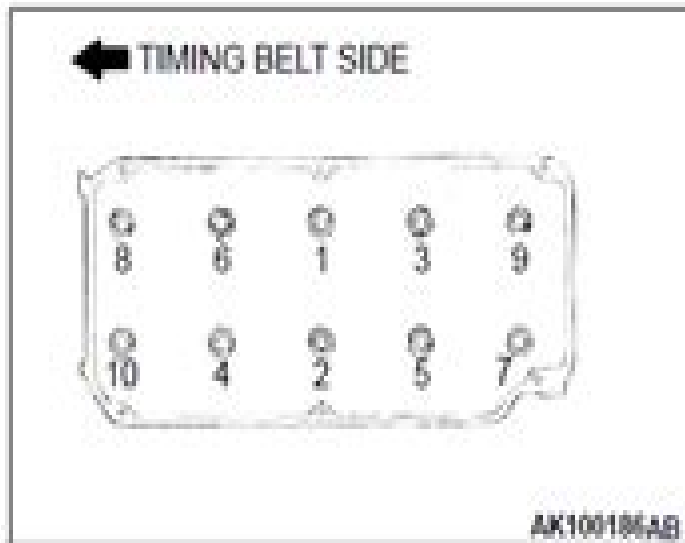
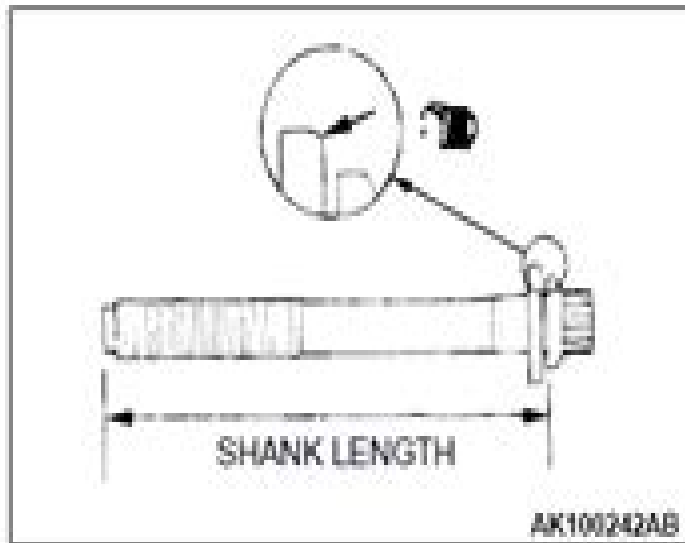




>>D<< CYLINDER HEAD BOLT INSTALLATION

1. Before reusing the cylinder head bolt, measure that its shank length does not exceed the specified limit. Replace the bolt if this measurement exceeds the limit.

Limit: Max. 96.4 mm (3.795 inches)

2. Fit the washer as shown.
3. Apply engine oil to the bolt thread and washer.

4. Tighten the bolts in the sequence shown until each is torqued to 74 N·m (54 ft-lb) using the cylinder head bolt wrench special tool (MB991653).
5. Loosen all bolts fully.
6. Retighten the bolts in the sequence shown until each is torqued to 20 N·m (15 ft-lb).
7. Make paint marks on the cylinder head bolt heads and cylinder head as shown.
8. In accordance with the tightening sequence, tighten each bolt by 90 degree angle (1/4 turn).
9. Tighten each bolt by further 90 degree angle (1/4 turn) and check that the paint marks on the bolt head and cylinder head are aligned.

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