



Fig. 1 - Installed View of Engine-Driven Steering Pump - Diesel

ENGINE-DRIVEN STEERING PUMP— Diesel Model

FILLING THE RESERVOIR

1. Position front wheels in a straight forward direction and shut off engine.
2. Remove filler plug and fill reservoir with oil conforming to MF Specification M-1110 until oil level is even with the filler opening.
3. Replace filler plug, start engine and operate steering wheel in both directions to insure the entire system is filled.
4. Position front wheels in a straight forward direction and shut off engine.
5. Repeat these operations until the oil level remains even with the filler opening.

REMOVAL

1. Disconnect the two hydraulic lines, Fig. 1, and plug the ports.
2. Remove mounting bolts and remove the pump from the Tractor.
3. Remove the gasket and discard it.
4. Drain the oil from the reservoir and clean the pump thoroughly.

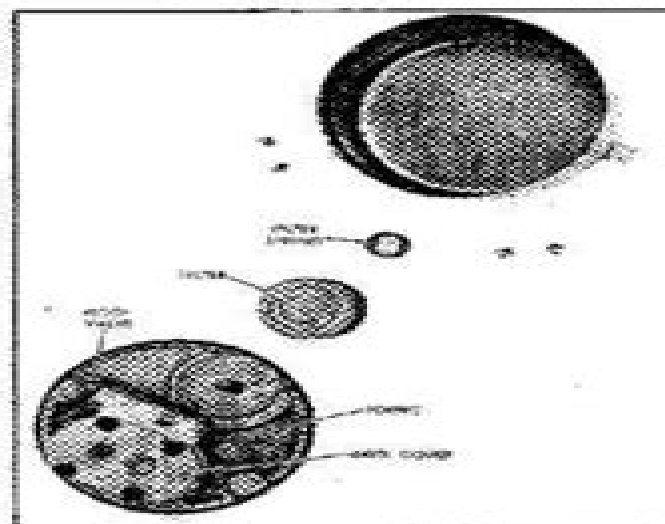


Fig. 2 - Disassembling the Steering Pump - Diesel

DISASSEMBLY

1. Remove the four retaining screws, Fig. 2, and remove the reservoir.

NOTE: At this time, the filler, filter spring and reservoir "O"-ring may be removed.

2. Place drive gear, Fig. 3, between two blocks of wood in a vise. Remove nut from shaft.
3. Remove drive gear and key.

4. Remove pump from vise and remove the four cap screws securing back cover, Fig. 3, to housing.

NOTE: Place an identifying mark on back cover and housing to ensure proper reassembly.

5. Remove the two gears from housing.
6. Using a brass welding rod, remove diaphragm, Nylatron gasket, protector gasket and "V" seal, Fig. 3.

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