

bolts, can be identified by placing them in plastic sandwich bags. Seal the bags and label them with masking tape and a marking pen. When reassembly will take place immediately, an accepted practice is to place nuts and bolts in a cupcake tin or egg carton in the order of disassembly.

5. Finished surfaces should be protected from physical damage or corrosion. Keep gasoline and brake fluid off painted surfaces.

6. Use penetrating oil on frozen or tight bolts, then strike the bolt head a few times with a hammer and punch (use a screwdriver on screws). Avoid the use of heat where possible, as it can warp, melt or affect the temper of parts. Heat also ruins finishes, especially paint and plastics.

7. Keep flames and sparks away from a charging battery or flammable fluids and do not smoke near them. It is a good idea to have a fire extinguisher handy in the work area. Remember that many gas appliances in home garages (water heater, clothes dryer, etc.) have pilot lights.

8. No parts removed or installed (other than bushings and bearings) in the procedures given in this manual should require unusual force during disassembly or assembly. If a part is difficult to remove or install, find out why before proceeding.

9. Cover all openings after removing parts or components to prevent dirt, small tools, etc. from falling in.

10. Read each procedure completely while looking at the actual parts before starting a job. Make sure you *thoroughly* understand what is to be done and then carefully follow the procedure, step by step.

11. Recommendations are occasionally made to refer service or maintenance to a Harley-Davidson dealer or a specialist in a particular field. In these cases, the work will be done more quickly and economically than if you performed the job yourself.

12. In procedural steps, the term "replace" means to discard a defective part and replace it with a new or exchange unit. "Overhaul" means to remove, disassemble, inspect, measure, repair or replace defective parts, reassemble and install major systems or parts.

13. Some operations require the use of a hydraulic press. It would be wiser to have these operations performed by a shop equipped for such work, rather than try to do the job yourself with makeshift equipment that may damage your machine.

14. Repairs go much faster and easier if your machine is clean before you begin to work. There are

many special cleaners on the market, like Bel-Ray Degreaser, for washing the engine and related parts. Follow the manufacturer's directions on the container for the best results. Clean all oily or greasy parts with cleaning solvent as you remove them.

WARNING

Never use gasoline as a cleaning agent. It presents an extreme fire hazard. Be sure to work in a well-ventilated area when using cleaning solvent. Keep a fire extinguisher, rated for gasoline fires, handy in any case.

15. Much of the labor charges for repairs made by dealers are for the labor time involved in removal, disassembly, assembly, and reinstallation of other parts in order to reach the defective part. It is frequently possible to perform the preliminary operations yourself and then take the defective unit to the dealer for repair at considerable savings.

16. If special tools are required, make arrangements to get them before you start. It is frustrating and time-consuming to get partly into a job and then be unable to complete it.

17. Make diagrams (or take a Polaroid picture) whenever similar-appearing parts are found. For instance, crankcase bolts are often not the same length. You may think you can remember where everything came from—but mistakes are costly. There is also the possibility that you may be sidetracked and not return to work for days or even weeks—in which time carefully laid out parts may have become disturbed.

18. When assembling parts, be sure all shims and washers are replaced exactly as they came out.

19. Whenever a rotating part butts against a stationary part, look for a shim or washer. Use new gaskets if there is any doubt about the condition of the old ones. A thin coat of oil on non-pressure type gaskets may help them seal more effectively.

20. If it is necessary to make a gasket, and you do not have a suitable old gasket to use as a guide, apply engine oil to the gasket surface of the part. Then place the part on the new gasket material and press the part slightly. The oil will leave a very accurate outline on the gasket material that can be cut around.

21. Heavy grease can be used to hold small parts in place if they tend to fall out during assembly. However, keep grease and oil away from electrical and brake components.

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Table of Contents 1981 Harley Davidson Repair Manual

1. Understanding the eBook 1981 Harley Davidson Repair Manual
 - The Rise of Digital Reading 1981 Harley Davidson Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1981 Harley Davidson Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1981 Harley Davidson Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1981 Harley Davidson Repair Manual
 - Personalized Recommendations
 - 1981 Harley Davidson Repair Manual User Reviews and Ratings
 - 1981 Harley Davidson Repair Manual and Bestseller Lists
5. Accessing 1981 Harley Davidson Repair Manual Free and Paid eBooks
 - 1981 Harley Davidson Repair Manual Public Domain eBooks
 - 1981 Harley Davidson Repair Manual eBook Subscription Services

- 1981 Harley Davidson Repair Manual Budget-Friendly Options
- 6. Navigating 1981 Harley Davidson Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1981 Harley Davidson Repair Manual Compatibility with Devices
 - 1981 Harley Davidson Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1981 Harley Davidson Repair Manual
 - Highlighting and Note-Taking 1981 Harley Davidson Repair Manual
 - Interactive Elements 1981 Harley Davidson Repair Manual
- 8. Staying Engaged with 1981 Harley Davidson Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1981 Harley Davidson Repair Manual
- 9. Balancing eBooks and Physical Books 1981 Harley Davidson Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1981 Harley Davidson Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1981 Harley Davidson Repair Manual
 - Setting Reading Goals 1981 Harley Davidson Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1981 Harley Davidson Repair Manual
 - Fact-Checking eBook Content of 1981 Harley Davidson Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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