



9.19 Be certain that the cylinder head gaskets are positioned with the correct side up (note the Front mark on the type used here)



10.4 Mark the pulley and vibration damper before removing the four bolts - the large vibration damper bolt (arrow) is usually very tight, so use a six-point socket and a breaker bar to loosen it

Perfectly clean when the heads are installed. Use a gasket scraper to remove all traces of carbon and old gasket material, then clean the mating surfaces with lacquer thinner or acetone. If there's oil on the mating surfaces when the heads are installed, the gaskets may not seal correctly and leaks may develop. When working on the block, cover the lifter valley with shop rags to keep debris out of the engine. Use a vacuum cleaner to remove any debris that falls into the cylinders.

Check the block and head mating surfaces for nicks, deep scratches and other damage. If damage is slight, it can be removed with a file - if it's excessive, machining may be the only alternative.

Use a tap of the correct size to chase the threads in the head bolt holes. Mount each bolt in a vise and run a die down the threads to remove corrosion and restore the threads. Dirt, corrosion, sealant and damaged threads will affect torque readings.

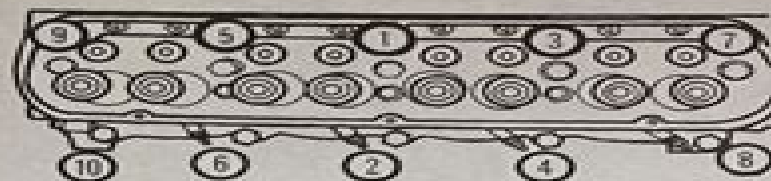
Position the new gasket(s) over the locating dowels in the block. Be sure it's facing the correct direction and that all bolt and coolant passage holes are aligned. **Note:** Most gaskets will either be marked DNT or TOP to be sure the gasket is positioned correctly (see illustration).

Carefully position the head(s) on the block without disturbing the gasket(s).

Before installing the head bolts, lightly oil the threads on all of the

bolts. Install the bolts in their original locations and tighten them finger

tight. Follow the recommended sequence and tighten the bolts, in two steps, to the torque listed in this Chapter's Specifications (see illustration). **Note:** Once the bolts have been tightened to the correct torque it is not necessary to re-tighten the bolts after extended



9.22 Cylinder head bolt tightening sequence



10.5 Use the recommended puller to remove the vibration damper - if a puller that applies force to the outer edge is used, the damper will be damaged

operation. However, the bolts may be checked and re-tightened if desired.

23 The remaining installation steps are the reverse of removal.

24 Change the engine oil and filter (see Chapter 1); then start the engine and check carefully for oil and coolant leaks.

10 Crankshaft pulley/vibration damper - removal and installation

Removal

Refer to illustrations 10.4 and 10.5

1 Remove the bolts attaching the fan shroud to the radiator and position the shroud back over the fan.

2 Remove the fan/clutch assembly and the shroud (see Chapter 3).

3 Remove the drivebelts (see Chapter 1).

4 Mark the crankshaft pulley and vibration damper so they can be reassembled in the same relative position. This is important, since the damper and pulley are initially balanced as a unit. Unbolt and remove the pulley (see illustration).

5 Remove the bolt from the front of the crankshaft. You'll most likely have to prevent the crankshaft from turning. Remove the torque converter access cover and wedge a large screwdriver between the teeth of the starter ring gear, allowing the screwdriver to rest against the transmission housing. Use a puller to detach the vibration damper (see illustration). **Caution:** Don't use a puller with jaws that grip the outer edge of the damper. The puller must be the type shown in the

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 - The Rise of Digital Reading 1988 Gr Marquis Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1988 Gr Marquis Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1988 Gr Marquis Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1988 Gr Marquis Manual
 - Personalized Recommendations
 - 1988 Gr Marquis Manual User Reviews and Ratings
 - 1988 Gr Marquis Manual and Bestseller Lists
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 - 1988 Gr Marquis Manual eBook Subscription Services
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- 1988 Gr Marquis Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
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 - Highlighting and Note-Taking 1988 Gr Marquis Manual
 - Interactive Elements 1988 Gr Marquis Manual
- 8. Staying Engaged with 1988 Gr Marquis Manual
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 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1988 Gr Marquis Manual
- 9. Balancing eBooks and Physical Books 1988 Gr Marquis Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1988 Gr Marquis Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1988 Gr Marquis Manual
 - Setting Reading Goals 1988 Gr Marquis Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1988 Gr Marquis Manual
 - Fact-Checking eBook Content of 1988 Gr Marquis Manual
 - Distinguishing Credible Sources
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 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
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