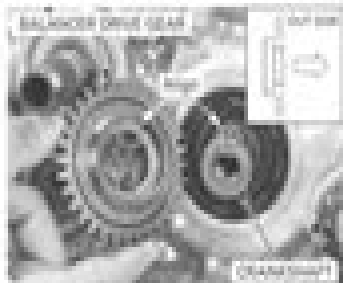


INSTALLATION

Engage the balancer shaft gear portion with oil pump drive gear.



Install the balancer drive gear while aligning its wide cutout in the splines with the punch mark on the crankshaft.



Install the driven gear into the balancer shaft while aligning its wide cutout in the splines with the punch mark on the balancer shaft.



Align the punch mark of the driven gear with the punch mark of the drive gear.



Install the water pump drive gear while aligning its wide cutout in the splines with the punch mark on the balancer shaft.



Insert the gear holder between the balancer drive and driven gears.

TOOL:
Gear holder, 9023 07734-000100 or 07734-001A100 (U.S.A. only)

Apply oil to the balancer shaft nut seating surface, insert and tighten the balancer shaft nut to the specified torque.

TORQUE: 44 Nm (4.1 kg-m, 32 ft-lb)

Remove the gear holder.

Install the primary drive gear aligning its wide cutout in the driver gear with the punch mark on the crankshaft.



Temporarily install the clutch outer gear, needle bearing and clutch nut into the manifold.

Insert the gear holder between the primary drive and driven gears.

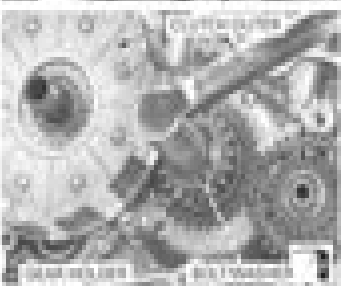
TOOL:
Gear holder, 9023 07734-000100 or 07734-001A100 (U.S.A. only)

Apply oil to the primary drive gear ball threads, insert the washer and bolt, and tighten the bolt to the specified torque.

TORQUE: 100 Nm (7.5 kg-m, 74 ft-lb)

Remove the gear holder.

Install the flywheel (page 16-10).
Install the clutch (page 17-10).
Install the right crankcase cover (page 17-10).



CRANKCASE SEPARATION

Refer to service information (page 12-5) for removal of necessary parts before separating the crankcase.

Loosen the drive pinion lock while rotating the sprocket with the special tool as shown.

TOOL:
Universal holder 07706-000000

(*) Remove the bolt, washer and drive pinion.



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