

2001 Catera

2.0L DOHC V6 - Catera

ENGINE IDENTIFICATION

Engine is identified by the 16th digit of Vehicle Identification Number (VIN). VIN is located on left side of instrument panel, near base of windshield.

ENGINE IDENTIFICATION CODES

Engine	VIN Code
2.0L	4

ADJUSTMENTS

VALVE CLEARANCE ADJUSTMENT

Hydraulic valve lash adjusters are used. Valve adjustment is not required.

TROUBLE SHOOTING

NOTE: To trouble shoot mechanical engine components, see **ENGINE MECHANICAL** in **BASIC TROUBLE SHOOTING** article in **GENERAL INFORMATION**.

REMOVAL & INSTALLATION

NOTE: For repair procedures not covered in this article, see **ENGINE OVERHAUL PROCEDURES** article in **GENERAL INFORMATION**.

CAUTION: When battery is disconnected, vehicle computer and memory systems may lose memory data. Drivability problems may exist until computer systems have completed a relearn cycle. For 2000, see **CATERA** in **COMPUTER RELEARN PROCEDURES** article in **GENERAL INFORMATION** before disconnecting battery. For 2001, see **CATERA** in **COMPUTER RELEARN PROCEDURES** article in **GENERAL INFORMATION**.

NOTE: For reassembly reference, label all electrical connectors, vacuum hoses and fuel lines before removal. Also place mating marks on engine hood and other major assemblies before removal.

FUEL PRESSURE RELEASE

WARNING: Fuel system is under pressure. Release pressure before disconnecting fuel system components.

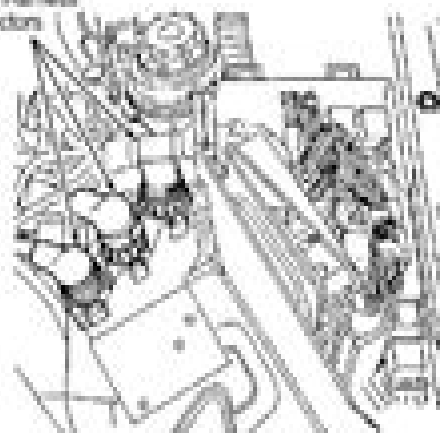
Disconnect negative battery cable. Loosen filler cap. Remove protective cap from fuel pressure test port on fuel rail located at rear of manifold. Connect fuel pressure gauge. Place open end of fuel pressure release hose into an approved container. Connect fitting end of hose to fuel pressure test port. Fuel pressure will bleed off through hose into container.

EXHAUST

General & Installation

1. Disconnect negative battery cable. Remove hood. Remove upper wires. Remove air inlet grille. Discharge A/C system using approved refrigerant recovery/charging equipment. Drain cooling system. Remove air intake resonator. Remove A/R pipe.
2. Disconnect Blue and White electrical wiring harness connectors. See **Fig. 1**. Unclip ECM and release three electrical wires under hood. Drain water wiring harness near engine. Remove ground-to-body wire. Remove positive battery cable.
3. Remove cooling fan. Siphon power steering fluid from power steering reservoir. Remove lower three power steering reservoir and power steering pump. Remove lower bracket threaded vacuum fitting. Remove vacuum hoses from power brake booster line.

Blue & White
Wiring Harness
Connectors



(Continued)

Fig. 1. Identifying Blue & White Wiring Harness Connectors
Courtesy of GENERAL MOTORS CORP.

4. Remove accelerator cable and cruise control cable from throttle body. Relieve fuel pressure. See **FUEL PRESSURE RELEASE**. Disconnect fuel supply and return hoses. Remove coolant return hose from throttle body. Remove coolant reservoir hose from coolant intake pipe.
5. Disconnect lower three quick disconnects at brake unit. Access quick disconnects through access cover, near 10VAC puller filter. Remove radiator. Remove A/C lower support clamps or straps. Disconnect A/C lower air quick connectors near high side fitting and low side fitting. Cap or plug all A/C ports. Install Engine Support (J2847-A). See **Fig. 2**.

WARNING: Engine mounts will not provide sufficient support for engine when transmission is removed. Engine support must be used.

6. Raise and support vehicle. Remove splash shields. Disconnect A/C clutch electrical connector. Remove transmission. See **REMOVAL & INSTALLATION - A/T** article in **TRANSMISSION SERVICING**. Remove engine mount bolts. Lower vehicle. Install engine front chain to T support lift shackles of engine. See

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Table of Contents **1 Cadillac Catera Manual**

1. Understanding the eBook **1 Cadillac Catera Manual**
 - The Rise of Digital Reading **1 Cadillac Catera Manual**
 - Advantages of eBooks Over Traditional Books
2. Identifying **1 Cadillac Catera Manual**
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an **1 Cadillac Catera Manual**
 - User-Friendly Interface
4. Exploring eBook Recommendations from **1 Cadillac Catera Manual**
 - Personalized Recommendations
 - **1 Cadillac Catera Manual** User Reviews and Ratings
 - **1 Cadillac Catera Manual** and Bestseller Lists

5. Accessing 1 Cadillac Catera Manual Free and Paid eBooks
 - 1 Cadillac Catera Manual Public Domain eBooks
 - 1 Cadillac Catera Manual eBook Subscription Services
 - 1 Cadillac Catera Manual Budget-Friendly Options
6. Navigating 1 Cadillac Catera Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1 Cadillac Catera Manual Compatibility with Devices
 - 1 Cadillac Catera Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1 Cadillac Catera Manual
 - Highlighting and Note-Taking 1 Cadillac Catera Manual
 - Interactive Elements 1 Cadillac Catera Manual
8. Staying Engaged with 1 Cadillac Catera Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1 Cadillac Catera Manual
9. Balancing eBooks and Physical Books 1 Cadillac Catera Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1 Cadillac Catera Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1 Cadillac Catera Manual
 - Setting Reading Goals 1 Cadillac Catera Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1 Cadillac Catera Manual
 - Fact-Checking eBook Content of 1 Cadillac Catera Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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