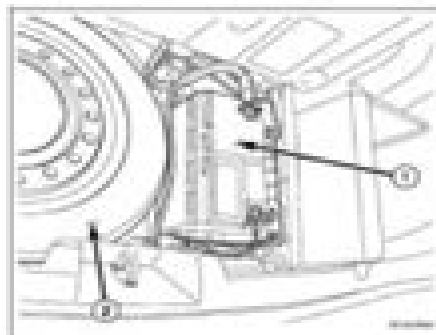


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6. Connect negative battery (7) cable.

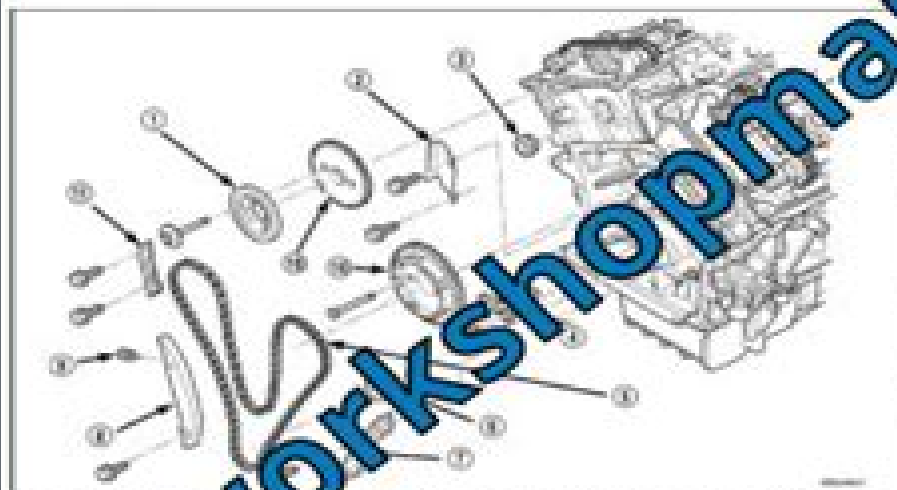


3. Install rocker arm and shaft (refer to 3 - ENGINE/CYLINDER HEAD/ROCKERS PDF) CAUTION: AUSTY - INSTALLATION

INSTALLATION

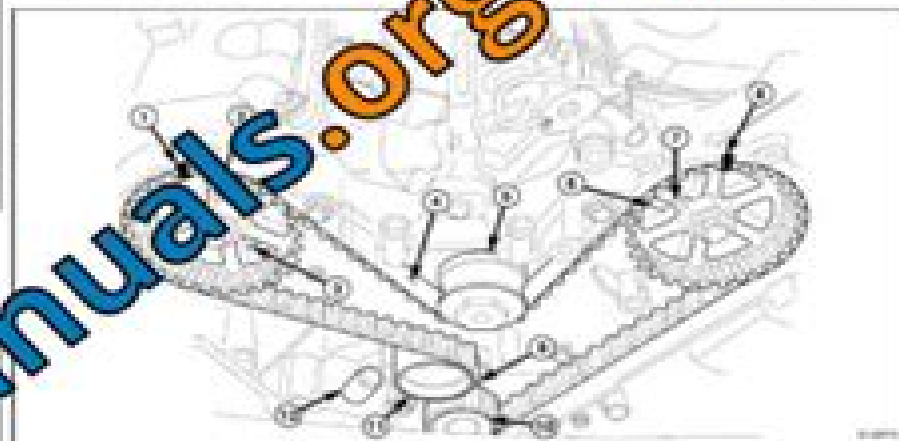
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VALVE TIMING
DESCRIPTION



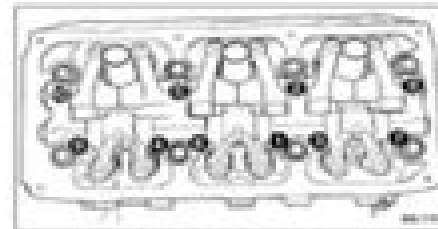
The timing drive system is designed to provide good performance and reliability to support a HEMI free-wheeling engine. The system consists of a primary (1) drive chain and a secondary chain drive.

The primary timing drive is a double-flange, inverted tooth type chain. The primary chain drives both of the intake camshaft drive and a sprocket mounted on the crankshaft. In addition, the water pump is driven by the "back side" of the primary chain, reconstituting the double-flange type chain.



Note: Rocker arm and shaft assembly can be installed either prior to or after (preferred) cylinder head installation.

1. Rotate camshaft gears to the position shown (1,3,5) in. With the camshaft gears in these positions the valves are in a neutral position (no load to the valves). This will allow the rocker arm shaft assembly to be tightened into position with little or no valve spring load on it.
2. Install the rocker arm and shaft assembly making sure that the identification marks face toward the front of engine for left head and toward the rear of the engine for right head.
3. Tighten rocker arm/shaft assembly bolts in sequence to 35 Nm (275 in. lbs.).
4. Install cylinder head cover(s) to 3 - TIMING CYLINDER HEAD/CYLINDER HEAD COVERS - INSTALLATION.



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M Walker



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