

## Theory of Operation

### Clutch Operation

#### Theory of Operation:

The variable clutch system is speed and load sensitive. The primary and secondary clutches work together, automatically up-shifting (A) and down-shifting (B). This shifting changes the ratio between the clutches, allowing the engine to operate at optimum efficiency, at the peak of its power curve.

The primary clutch (C) is engine speed sensitive, and is mounted on the engine crankshaft. It operates on the principle of centrifugal force. The secondary clutch (D), mounted on the transaxle input shaft, is load sensitive to the rear drive wheels.

#### Idle Speed:

Primary clutch is spinning with engine crankshaft, but centrifugal force on the weights is not enough to overcome primary spring tension. The primary clutch sheave remains opened wide and does not engage drive belt.

#### Engagement RPM, Minimum Load, Low Output Speed (E):

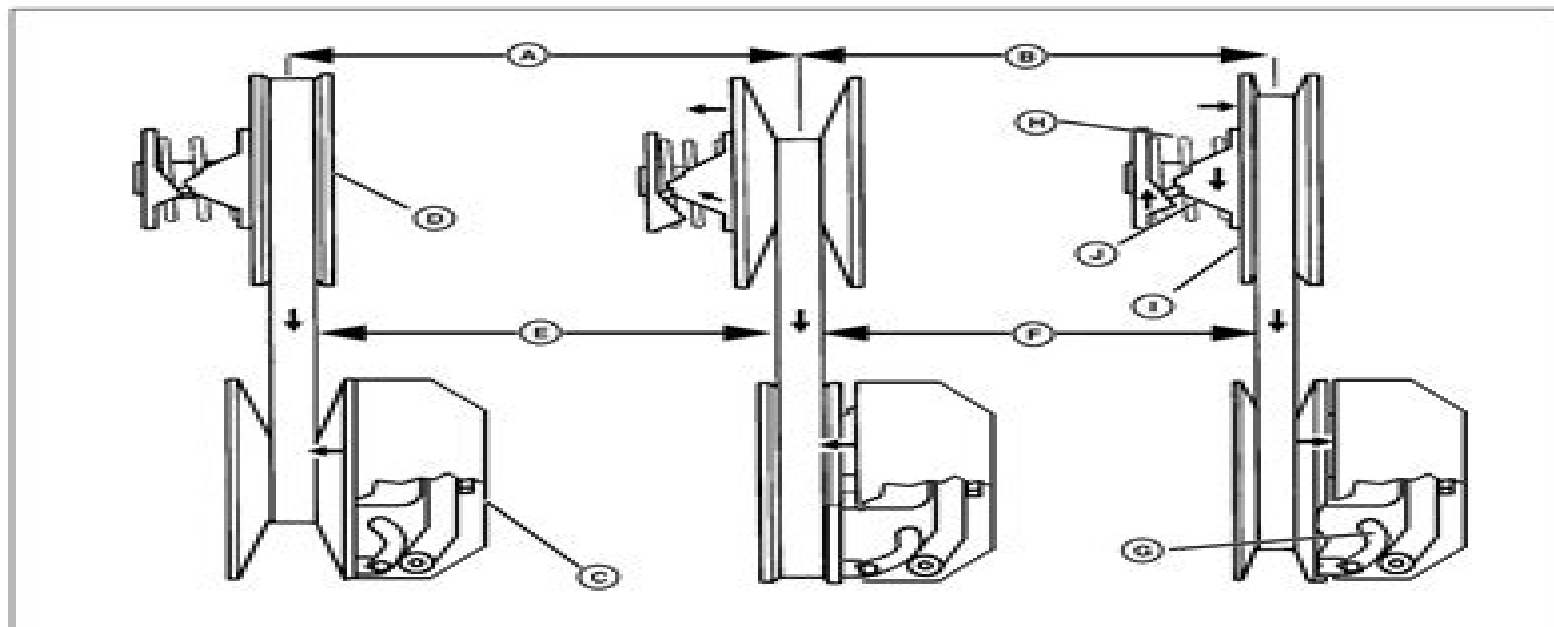
Primary clutch sheaves are moving closer together, just starting to move drive belt. Drive belt is running at the top of secondary clutch. A high ratio between the clutches exist, similar to a low gear, as long as there is minimal load.

#### High Engine RPM, Light Load, High Output Speed (F):

As engine speed increases, centrifugal forces of the cam weights (G) force the primary clutch to up-shift, moving the drive belt to outer pulley diameter, overcoming secondary clutch spring (H). Drive belt then is pulled deep in secondary clutch giving a low ratio, similar to a high gear.

#### High Engine RPM, Increasing Load, Lower Output Speed

Down-shifting occurs as a load is encountered, such as a hill or soft terrain. The stationary side of the secondary clutch resists forward movement of the wheels, at the same time, torque from the drive belt moves the moveable sheave (I) up the ramp (J). The ramp and spring forces the belt to the outside diameter of the secondary clutch, and overcomes centrifugal forces of the primary clutch causing the down-shifting.



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# 6 Gator Tx Service Manual

**Annelies Wilder-Smith**



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### **Table of Contents 6 Gator Tx Service Manual**

1. Understanding the eBook 6 Gator Tx Service Manual
  - The Rise of Digital Reading 6 Gator Tx Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 6 Gator Tx Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 6 Gator Tx Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 6 Gator Tx Service Manual
  - Personalized Recommendations
  - 6 Gator Tx Service Manual User Reviews and Ratings

- 6 Gator Tx Service Manual and Bestseller Lists
- 5. Accessing 6 Gator Tx Service Manual Free and Paid eBooks
  - 6 Gator Tx Service Manual Public Domain eBooks
  - 6 Gator Tx Service Manual eBook Subscription Services
  - 6 Gator Tx Service Manual Budget-Friendly Options
- 6. Navigating 6 Gator Tx Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - 6 Gator Tx Service Manual Compatibility with Devices
  - 6 Gator Tx Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 6 Gator Tx Service Manual
  - Highlighting and Note-Taking 6 Gator Tx Service Manual
  - Interactive Elements 6 Gator Tx Service Manual
- 8. Staying Engaged with 6 Gator Tx Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 6 Gator Tx Service Manual
- 9. Balancing eBooks and Physical Books 6 Gator Tx Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 6 Gator Tx Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 6 Gator Tx Service Manual
  - Setting Reading Goals 6 Gator Tx Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 6 Gator Tx Service Manual
  - Fact-Checking eBook Content of 6 Gator Tx Service Manual
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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