- See Figure 3-133. Obtain the SPRIOCKET SHAFT BEARING INSTALLER (Part No. HD-97225-55C). Assemble tool as described below.
 - See Figure 3-134. Thread pilot adapter into sprocket shaft.
 - b. Thread pilot shaft onto pilot adapter.
 - Stide long collar over pilot shaft until it contacts bearing inner race.
 - Slide short collar over pilot shaft until it contacts long collar.
 - e. Slide bearing and large flat washer over pilot shaft.
 - Spaningly apply graphite lubricant to threads of pilot shaft to prolong service life and verify smooth operation.
 - g. See Figure 3-135. Thread handle onto pilot shaft.
- See Figure 3-136. Rotate handle of tool in a clockwise direction until bearing inner race makes firm contact with thrust washer. Verify that thrust washer cannot be rotated by hand.
- Remove handle, flat washer, bearing, short collar, long collar, pilot shaft and pilot adapter from sprocket shaft.



Figure 3-133. Sprocket Shaft Bearing Installer

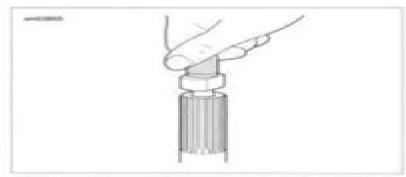


Figure 3-134, Thread Pilot Adapter into Sprocket Shaft

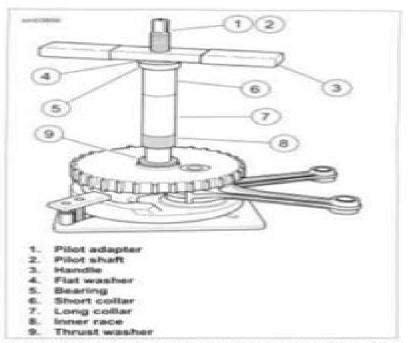


Figure 3-135. Press Inner Race onto Sprocket Shaft: Setup

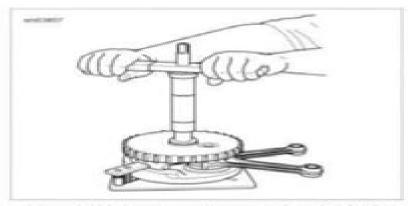


Figure 3-136. Press Inner Race onto Sprocket Shaft: Operation

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