

OUTBOARD MARINE CORPORATION

3145 Central Ave.
Waukegan, Illinois 60085

DU SERIES

Year	Horsepower	Model
1964	45	DU-11, DUE-11
1965	50	DU-12, DUE-12
1966	50	DU-13, DUE-13
1967	50	DU-14, DUE-14
1968	50	DU-15, DUE-15

ENGINE SERVICE DATA

General	Overs, Two-Stroke
Stroke	V-4
Bore	3.375 in. (85.72 mm)
Stroke	2.500 in. (63.5 mm)
Displacement	89.5 cu.in. (1466 cc)
Type of Main Bearings	3
Eng Linker	1-2-3-4
Lubrication System (Front to Rear):	
Forward Bank	1-3
Rear Bank	2-4
Tea-Up	
Crng Mark Location	Plywheel and Distributor Pulley
Ignition Timing	See Text
Intake Port Gap	0.020 in. (0.50 mm)
Coolant Capacity	0.37-0.41 mfd
Valve Plug Type	AC M42K AutoLite 353 Champion J4J
Valve Plug Gap	0.009 in. (0.76 mm)
Carburetor Type	OMC
Carburetor Float Level	15/16 in. (23.8 mm)
Carburetor Float Drop	1 1/4 in. (38.1 mm)
Fuel Pump Pressure	

Sizes-Capacities-Clearances

Cranksaft Journal Diameter:	
Front	1.2653-1.2658 (32.138-32.151 mm)
Center	1.3748-1.3752 (34.919-34.930 mm)
Rear	1.1810-1.1815 (29.997-30.010 mm)
Cranksaft Main Bearing Type:	
Front	Double Row 5 Bearing
Center	Split Cag Roller Bear
Rear	Ball Bear
Cranksaft Diameter	1.1823-1.182 (30.000-30.043 m)
Piston Pin Diameter	0.6249-0.62 (15.877-15.877 r)
Piston Pin Type	Press-In-5
Pistons Pin Clearance	
Loose End	0.0001-0.0 (0.002-0.0)
Piston Clearance:	
Top	0.0220-0.0 (0.558-0.5)
Center	0.0155-0.0 (0.393-0.4)

1986 Mercruiser Service Manual

N Colangelo



1986 Mercruiser Service Manual:

Adopting the Melody of Appearance: An Emotional Symphony within **1986 Mercruiser Service Manual**

In a world consumed by screens and the ceaseless chatter of immediate conversation, the melodic splendor and psychological symphony produced by the written word frequently disappear in to the backdrop, eclipsed by the persistent sound and disturbances that permeate our lives. Nevertheless, nestled within the pages of **1986 Mercruiser Service Manual** a wonderful literary value brimming with raw thoughts, lies an immersive symphony waiting to be embraced. Crafted by a wonderful musician of language, this interesting masterpiece conducts visitors on an emotional journey, skillfully unraveling the hidden tunes and profound impact resonating within each cautiously crafted phrase. Within the depths with this emotional evaluation, we will explore the book is key harmonies, analyze their enthralling publishing design, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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