

SUZUKI

GSXR750

SERVICE MANUAL



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An Official Suzuki Service Manual

- Position the gaps of the three rings as shown. Before inserting each piston into the cylinder, check that the gaps are as located.

NOTE:

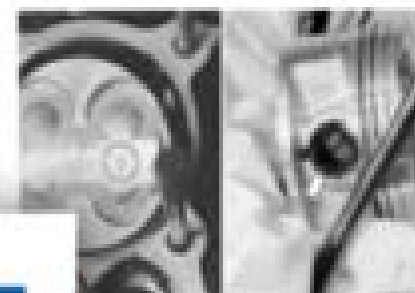
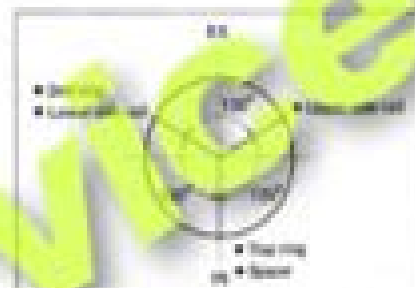
Check the oil pins (1) fitted on the overbores for clogging.

NOTE:

When installing the cylinder head bolt (1), apply SUZUKI Bond No. 1007B lightly to the steel bolt thread.
Tightening torque: 13 ~ 15 N·m (11 ~ 1.0 kg-m)

- The piston is in contact with the cylinder wall on the top and bottom.
- Be sure to install the pistons in the cylinder from piston No. 1, which is taken out in disassembly, into the No. 1, which mark, "1" through "4", is fitted on the piston.
- After each piston pin is oiled lightly before installing it.
- Place a cloth beneath the piston, and install the circlips.
- Be sure to use new circlips.
- Before putting on the cylinder block, oil the big and small ends of each conrod and also the sliding surface of each piston.
- Place the down pin and new cylinder piston on the overbores.

NOTE:



1987 Suzuki Gsxr 750 Workshop Manual

Alan Ahlstrand, John Harold Haynes

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the authors' names.

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