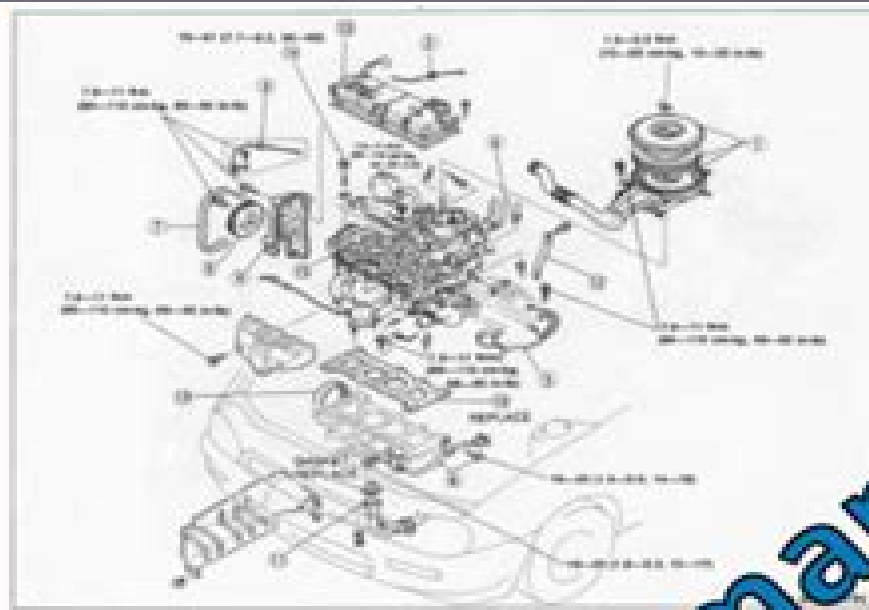
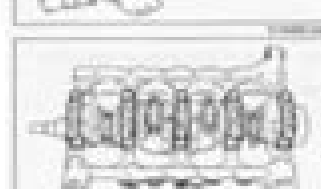
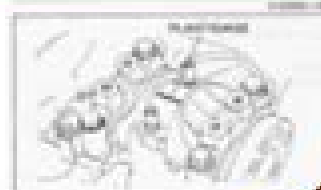


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- | | |
|-----------------------------|------------------------------|
| 1. Air cleaner assembly | 10. Timing belt |
| 2. Accelerator cable | 11. Front softener |
| 3. Throttle cable | 12. Intake manifold |
| 4. Hoses | 13. Cylinder head |
| 5. Water pump | 14. Crankshaft |
| 6. Water pump pulley | 15. Timing belt cover, upper |
| 7. Timing belt cover, lower | |

CYLINDER BLOCK (EXTERNAL PARTS) Torque Specifications



- Before installing the oil pan, check the clearance as follows:
 - Oil clearance inspection:
 - (a) Remove all foreign matter from the oil pan.
 - (b) Measure the clearance between the oil pan and the crankshaft.
 - (c) If the clearance is not within the specified range, replace the oil pan.
 - Caution:
 - Do not rotate the crankshaft.
 - (a) Position the oil pan and the gaskets in the oil pan.
 - (b) Install the lower main bearings and the main bearing caps according to the cap number and "I" mark.
 - (c) Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**
 54–59 Nm (5.0–6.2 m.kg, 40–43 ft.lbs)
- (f) Remove the main bearing caps, and measure the Plastigage at each journal at the widest point for the smallest clearance and at the narrowest point for the largest clearance.
 - (g) If the oil clearance exceeds specification, grind the crankshaft and use vibration main bearings. (Refer to page 9-56.)
- Oil clearance:** 0.015–0.020mm (0.0007–0.0014 in)
Maximum: 0.10mm (0.004 in)
- Apply a liberal amount of clean engine oil to the main bearings, thrust bearings, and main journals.
 - Install the crankshaft and the main bearing caps according to the cap number and "I" mark.
 - Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**
 54–59 Nm (5.0–6.2 m.kg, 40–43 ft.lbs)



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