

Chevrolet Cruze 2008-2016 Workshop Manual

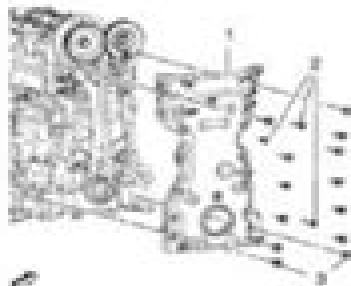
Special Tools

DT-47796 Seal Protector

For equivalent regional tools, refer to Special Tools.

Removal Procedure

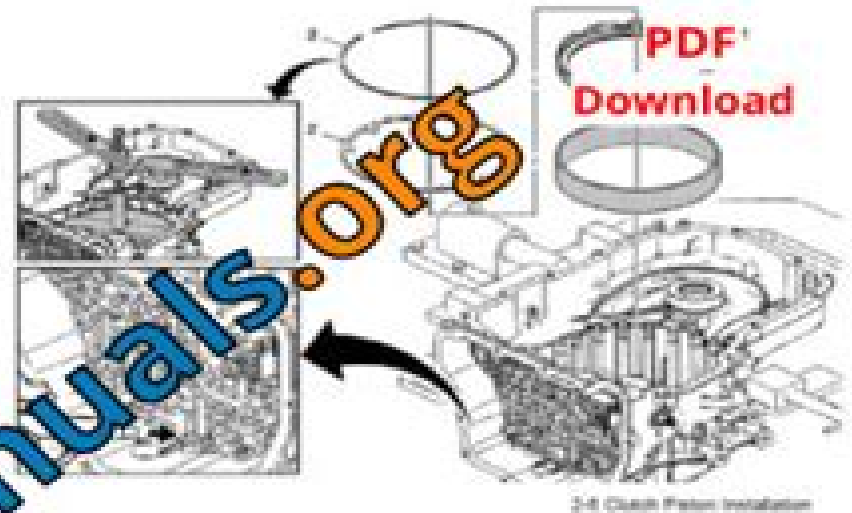
1. Remove camshaft cover. Refer to Camshaft Cover Replacement.
2. Remove the drive belt tensioner. Refer to Drive Belt Tensioner Replacement.
3. Remove the camshaft pulley. Refer to Camshaft Pulley Replacement.
4. Remove the oil filter adapter. Refer to Oil Filter Adapter and Oil Cooler Assembly Replacement.
5. Remove the upper oil pan. Refer to Upper Oil Pan Replacement.
6. Remove the engine mount bracket. Refer to Engine Mount Bracket Replacement.
7. Remove the charge air control vacuum hose.



8. Remove 16 engine front cover retaining bolts (2, 3).
Note: Detach carefully from engine block using suitable tool. Do not damage the engine block.
9. Remove the engine front cover(s).

Installation Procedure

1. Remove any oil residue and gasket material from the case.
2. Clean the front cover and front cover case.
Note: Ensure that the sealing surface is clean and free of oil and gasket material.
3. Clean oil seals from the bolt holes.
Warning: Refer to Safety Cautions and Torque Warnings.
4. Dry the front cover and front cover case with compressed air.



Clutch

Component Name

3-6 Clutch Piston Assembly

Note

- Position the 3-6 piston air bleed and large slot toward the top of the case.
- DT-47796 seal protector prevents the piston seal lip from damage during DT-47796 seal protector to ease installation of the piston.

Special Tool

DT-47796 Seal Protector

For equivalent regional tools, refer to Special Tools.

3-6 Clutch Spring

3-6 Clutch Spring Retainer

Caution: Regulate the air pressure to 275 kPa (40 psi) maximum. High pressure the piston seals.

Note

- Place the retainer on the 3-6 clutch spring and align the retainer opening at bottom of the case. The retainer opening should be supported by a spline.
- Apply shop air to the clutch fluid feed hole in the case to verify proper piston

2012 Diesel Cruze Workshop Manual

RC Schank



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Workshop Manual for 4.108, 4.107, and 4.99 Diesel Engines Perkins Engines Ltd, 1983 **Workshop Manual for 4.248, 4.236 and 4.212 Diesel Engines** , 1972 *Citroën ZX Diesel Owners Workshop Manual* Mark Coombs, Steve Rendle, 1993

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