

ADJUSTMENT

FASTENER	TORQUE VALUE	
Clutch adjuster screw jam nut	72-120 in-lbs	8.1-13.6 Nm
Clutch cable adjustment jam nut	120 in-lbs	13.6 Nm
Clutch inspection cover screws	84-108 in-lbs	9.5-12.2 Nm

NOTE

Perform the clutch adjustment with the motorcycle at room temperature. The clearance at the adjuster screw will increase as the powertrain temperature increases. If adjuster screw is adjusted with powertrain hot, clearance at push rod bearing could be insufficient with powertrain cold and clutch slippage could occur.

- Stand motorcycle upright and level.
- Remove clutch inspection cover from primary chaincase cover.
- Remove seal ring from clutch inspection cover and discard.
- See Figure 1-14. Add freeplay to cable.
 - Slide rubber boot (1) off cable adjuster.
 - Loosen jam nut (3) and back away from cable adjuster.
 - Move adjuster (2) toward jam nut to introduce a large amount of free play at hand lever.
- See Figure 1-15. Loosen jam nut (1) on clutch adjuster screw. Turn adjuster screw (2) inward (clockwise) until lightly seated.
- Back out adjuster screw 1/2 to 1 full turn. While holding adjuster screw, tighten jam nut to 72-120 in-lbs (8.1-13.6 Nm).
- Squeeze clutch lever to maximum limit three times to set ball and ramp release mechanism.
- See Figure 1-14. Check freeplay.
 - Turn cable adjuster (2) away from jam nut (3) until slack is eliminated at hand lever.
 - See Figure 1-15. Pull clutch cable female (2) away from clutch lever bracket to check free play. Turn cable adjuster as necessary to obtain 1/16-1/8 in. (1.6-3.2 mm) free play between end of cable female and clutch lever bracket.
- Hold adjuster and tighten jam nut to 120 in-lbs (13.6 Nm). Cover cable adjuster mechanism with rubber boot.
- Swab all lubricant from seal ring groove in clutch inspection cover. Install new seal ring in groove with nubs contacting ring groove walls.
- Fasten clutch inspection cover to primary chaincase cover. Alternately tighten screws to 84-108 in-lbs (9.5-12.2 Nm) in the sequence shown in Figure 1-10.



Figure 1-14. Clutch Cable Adjuster



Figure 1-15. Clutch Adjuster Screw

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Donny's Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen, 2012-08 Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and street wise tips in the fifth volume of his unauthorized guide on the best motorcycle maker in the world Written in straightforward language this guide can help even a motorcycle novice to become an expert mechanic by following Donny's step by step instructions Whether you're looking for detailed service procedures such as fitting engine bearings or simple tips on maintenance Donny is eager to share the expertise he's stockpiled on the Shovelhead over the last forty years Donny shares real stories so you can find solutions to whatever is ailing your Shovelhead Resolve teething problems troubleshoot problematic aspects of the engine and fix whatever comes up with various models Gear ratios torque multiplication and H D and aftermarket tools of the day are prominent in the guide which even includes information on tools Donny invented himself to make your life easier Get the specifications for tightening all the Shovelhead fasteners and adjustments to mechanisms on various bikes In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the hard core lifestyle that comes with being a Harley rider

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