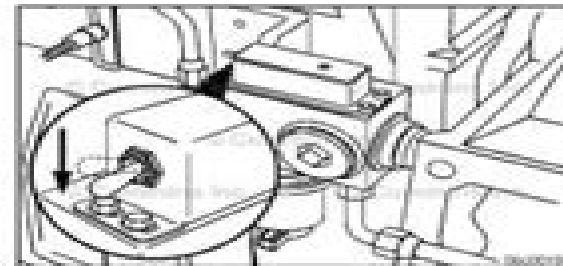


Some engines utilize a manual, remote mount priming pump. Flip the priming pump mounted toggle switch to the ON position. Operate the pump for 2 minutes and then turn it OFF. The engine can then be started.



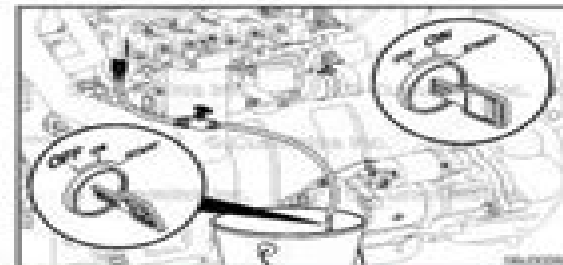
The manual switch priming pump can be activated by either the toggle switch on the priming pump or by cranking the engine.

If the fuel system has lost prime, hold the switch on the pump to the ON position.

Operate the priming pump for 2 minutes, then turn it OFF.

The engine can then be started.

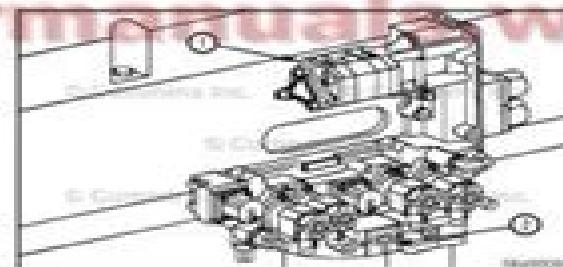
It is possible the engine will operate rough for several minutes, until all the air is out of the fuel system.



With Vacuum Fuel Filtering and Without Priming Pump

The Signature™, ISX, or QSX15 fuel system can require priming.

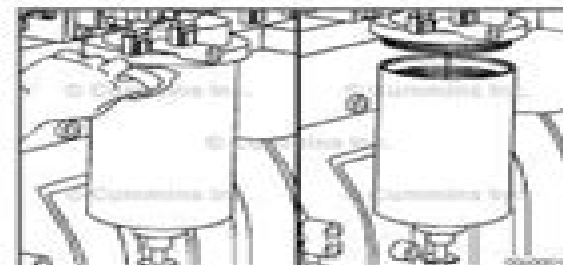
If the engine is equipped with a priming pump, see the priming pump equipped Section above.



⚠CAUTION⚠

Fuel system damage can occur if debris is introduced into the clean side of the filter during the prefilling procedure.

Prefill the filter with a clean source of fuel.



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