AWARNING

Check wheel bearing end play after tightening axle nut to specified torque. Excessive end play can adversely affect stability and handling and can cause loss of control, which could result in death or serious injury. (90285b)

AWARNING

Whenever a wheel is installed and before moving the motorcycle, pump brakes to build brake system pressure. Insufficient pressure can adversely affect beformance, which could result in death or serious injury, (00294a)

 Pump brake lever to move pistons out until they contact outside brake pad(s). Verify piston location against pad.

REAR WHEEL

FASTENER	TORQUE VALUE	
Brake disc screw, rear	30-45 R-lbs	40.7-61.1 Nm
Sprocket mounting screw, ini- tial torque, rear	60 ft-lbs	81.3 Nm
Sprocket mounting screw, final torque, rear	80 ft-lbs	108.0 Nm
Shock absorber fastener	45-50 ft-lbs	61-68 Nm
Axie nut, rear	95-105 ft-lbs	129-142 Nm

Removal

- Secure motorcycle upright on a suitable liff. Raise rear end of motorcycle high enough to permit wheel removal.
- XL Models: Remove rear muffler. See 4.14 EXHAUST SYSTEM: XL MODELS.
- XL Models: Remove right lower shock absorber nut and pull screw out slightly. This will help avoid damage to sprocket when rear wheel is removed.
- See Figure 2-11. Remove E-clip (2), axie nut (1) and washer (3).
- Loosen adjuster screws several turns to relieve belt tension.
- Gently tap end of axie (4) with a soft hammer to loosen. Pull axie free of rear fork assembly.
- Slide wheel forward and slip belt off sprocket.

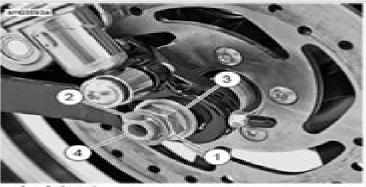
MOTE

It is not necessary to disassemble rear brake caliper in order to remove rear wheel.

- XR 1200X: Disengage brake hose from clamps on lower side of rear fork. Carefully slide caliper and bracket assembly forward to disengage from brake disk and boss on rear fork. Support assembly from frame using rope or bungee cord.
- Remove spacers and roll rear wheel assembly back out of fork.
- Remove rear wheel assembly.

MOTE

Do not operate rear brake pedal with rear wheel removed or caliper piston may be forced out of piston bore. Seating piston requires disassembly of caliber.



- 1. Axie nut.
- 2. E-clip
- 3. Washer
- Rear axle.

Figure 2-11. Rear Wheel Mounting

Disassembly

MOTES

- Sportster models sold in certain markets are equipped with rear wheel compensating sprockets. See C.1 COM-PENSATING SPROCKET.
- Mark parts to indicate location. Do not mix parts upon assembly.
- If necessary, remove tire. See 2.5 TIRES.
- See Figure 2-12 or Figure 2-13. If necessary, remove screws to detach rear brake disc from left side of wheel.
- If necessary, remove screws and washers to detach rear sprocket from right side of wheel.
- If necessary, remove wheel bearings and hub spacer. See 2.4 WHEELS, Sealed Wheel Bearings.

NOTE

Laced Wheel; If only rim is to be replaced, tape spokes together to hold position on hub and remove spokes from rim. See 1.14 DRIVE BELT AND SPROCKETS.

 Laced Wheet: If it is necessary to disassemble wheet, loosen the spoke nipples and spokes and slide each spoke out of hub.

Cleaning and Inspection

Inspect all parts for damage or excessive wear.

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Donny Petersen

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