

4-6 ENGINE TOP END

- Scrape out any carbon and clean the head with a high flash-point solvent.
- Check for a crust of minerals and rust in the head water jacket, and remove them if necessary.
- Tighten the cylinder head bolts to the specified torque (see Exploded View).
- Tighten the cylinder head bracket nut to the specified torque (see Exploded View).
- Tighten the spark plug to the specified torque (see Exploded View).

Cylinder Head Warp Inspection

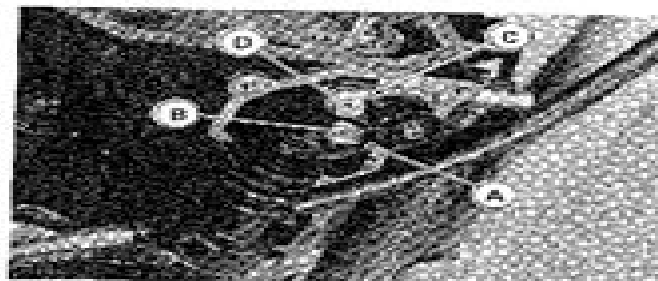
- Lay a straightedge across the lower surface of the head at several different points, and measure warp by inserting a thickness gauge between the straightedge and the head.
- If warp exceeds the service limit, repair the mating surface. Replace the cylinder head if the mating surface is badly damaged.



A. Straightedge B. Thickness Gauge

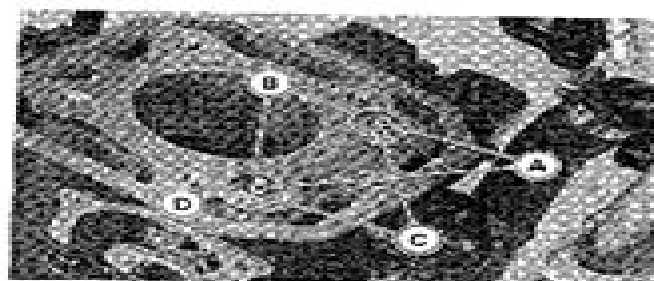
Cylinder Head Warp

Service Limit: 0.03 mm



A. Shaft Lever
B. Shaft Lever Mounting Bolt
C. Rod Seal Plug
D. Rod Seal Plug Mounting Bolt

- Lift up the exhaust valves, and remove the O-rings and valve guides.



A. Exhaust Valves
B. O-Rings (nothing in above fig.)
C. Valve Guides
D. Valve Operating Rod

- Lift up the exhaust valves, and pull out the valve operating rod.
- Take out the exhaust valves.

Exhaust Valve (KIPS)

Exhaust Valve Removal

- Remove the cylinder head (see Cylinder Head Removal).
- Remove the right cover at the cylinder.
- Remove the shaft lever mounting bolt, and take off the shaft lever.
- Remove the rod seal plug mounting bolt, and pull the plug out of the cylinder.

Exhaust Valve Installation Notes

- Installation is the reverse of removal.
- Scrape out any carbon and clean the valves with a high flash-point solvent.
- Check the exhaust valves and valve operating rod for signs of damage. If necessary, replace them with new ones.

1986 Zl6service Manual

Barry Dean Kernfeld



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